

---

---

**Metallic materials — Torque-  
controlled fatigue testing**

*Matériaux métalliques — Essais de fatigue par couple de torsion  
commandé*

**iTeh Standards**  
**(<https://standards.iteh.ai>)**  
**Document Preview**

[ISO 1352:2021](https://standards.iteh.ai/catalog/standards/iso/d9a7d05c-3183-4ccd-bace-817c11fa240e/iso-1352-2021)

<https://standards.iteh.ai/catalog/standards/iso/d9a7d05c-3183-4ccd-bace-817c11fa240e/iso-1352-2021>



**iTeh Standards**  
**(<https://standards.itih.ai>)**  
**Document Preview**

[ISO 1352:2021](https://standards.itih.ai/catalog/standards/iso/d9a7d05c-3183-4ccd-bace-817c11fa240e/iso-1352-2021)

<https://standards.itih.ai/catalog/standards/iso/d9a7d05c-3183-4ccd-bace-817c11fa240e/iso-1352-2021>



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2021

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

# Contents

Page

<b>Foreword</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Symbols and abbreviated terms</b> .....	<b>3</b>
<b>5 Principle of test</b> .....	<b>4</b>
<b>6 Test plan</b> .....	<b>5</b>
<b>7 Shape and size of specimen</b> .....	<b>5</b>
7.1 Form.....	5
7.2 Dimensions.....	7
7.2.1 Specimens of circular cross-section.....	7
7.2.2 Specimens with tubular cross-section.....	8
<b>8 Preparation of specimens</b> .....	<b>8</b>
8.1 General.....	8
8.2 Machining procedure.....	8
8.3 Sampling and marking.....	9
8.4 Surface conditions of specimen.....	9
8.5 Dimensional checks.....	10
8.6 Storage and handling.....	10
<b>9 Apparatus</b> .....	<b>10</b>
9.1 Testing machine.....	10
9.1.1 General.....	10
9.1.2 Torque cell.....	10
9.1.3 Gripping of specimen.....	11
9.1.4 Alignment check.....	11
9.1.5 Axial force.....	11
9.2 Heating system.....	12
9.3 Instrumentation for test monitoring.....	12
9.3.1 Recording system.....	12
9.3.2 Cycle counter.....	12
9.3.3 Checking and verification.....	13
<b>10 Test procedure</b> .....	<b>13</b>
10.1 Mounting of specimen.....	13
10.2 Frequency of testing.....	13
10.3 Heating for the isothermal elevated temperature test.....	13
10.4 Application of torque.....	13
10.5 Calculation of nominal torsional (shear) stress.....	13
10.6 Recording of temperature and humidity.....	14
10.7 Failure and termination criteria.....	14
10.7.1 Failure.....	14
10.7.2 Termination.....	14
<b>11 Measurement uncertainty</b> .....	<b>14</b>
<b>12 Test report</b> .....	<b>15</b>
<b>Annex A (informative) Presentation of results</b> .....	<b>16</b>
<b>Annex B (informative) Verification of alignment of torsional fatigue testing machines</b> .....	<b>20</b>
<b>Annex C (informative) Measuring uniformity of torsional strain (stress) state</b> .....	<b>22</b>
<b>Annex D (informative) Estimation of measurement uncertainty</b> .....	<b>25</b>

**iTeh Standards**  
**(<https://standards.itih.ai>)**  
**Document Preview**

[ISO 1352:2021](https://standards.itih.ai/catalog/standards/iso/d9a7d05c-3183-4ccd-bace-817c11fa240e/iso-1352-2021)

<https://standards.itih.ai/catalog/standards/iso/d9a7d05c-3183-4ccd-bace-817c11fa240e/iso-1352-2021>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 164, *Mechanical testing of metals*, Subcommittee SC 4, *Fatigue, fracture and toughness testing*.

This third edition cancels and replaces the second edition (ISO 1352:2011), which has been technically revised.

The main changes are as follows:

- addition of the test apparatus and procedure for the elevated temperature testing;
- addition of measurement uncertainty estimation.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).