
Brazing — Qualification testing of brazers and brazing operators

*Brasage fort — Essais de qualification des braseurs et des opérateurs
braseurs en brasage fort*

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Foreword

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes* Subcommittee SC 11, *Qualification requirements for welding and allied processes personnel*.

This second edition cancels and replaces the first edition (ISO 13585:2012), which has been technically revised.

ISO 13585:2021

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The main changes compared to the previous edition are as follows:

- brazing processes, in accordance with ISO 4063:2009, covered by this document, have been moved to the scope;
- [Clause 3](#) has been updated and additional terms have been defined;
- additional symbols and abbreviated terms have been added to [Clause 4](#);
- [Clause 5](#) has been significantly revised and updated including clarifications on brazing operator qualification;
- material grouping has been moved to new [Annex E](#);
- [Clause 6](#) has been updated to refer to ISO or technically equivalent standards;
- the period of validity and prolongation of qualifications has been revised to 5 years in [Clause 9](#).

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