
**Electron and laser-beam welded
joints — Requirements and
recommendations on quality levels for
imperfections —**

**Part 1:
Steel, nickel, titanium and their alloys**

*Assemblages soudés par faisceau d'électrons et par faisceau laser —
Exigences et recommandations sur les niveaux de qualité des
défauts —*

Partie 1: Acier, nickel, titane et leurs alliages

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Published in Switzerland

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Quality management in the field of welding*.

This second edition cancels and replaces the first edition (ISO 13919-1:1996) which has been technically revised.

The main changes compared to the previous edition are as follows:

- the text has been editorial revised;
- the normative references have been updated;
- reference to ISO 6520-1 has been added to bring the document in line with ISO 5817.

A list of all parts in the ISO 13919 series can be found on the ISO website.

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