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## Graphic technology — Management of security printing processes

*Technologie graphique — Management des procédés d'impression de  
sécurité*

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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC130, *Graphic technology*.

This second edition cancels and replaces the first edition (ISO 14298:2013), which has been technically revised.

The main changes compared to the previous edition are as follows:

- definitions have been updated according to the latest version of ISO/IEC Directives, Part 1, Consolidated ISO Supplement;
- editorial changes have been applied;
- the lay-out has been updated.

A list of all parts in the ISO 14298 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).