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**Hexalobular socket countersunk head  
tapping screws**

*Vis à tôle à tête fraisée à six lobes internes*

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Reference number  
ISO 14586:2011(E)

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## Foreword

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 14586 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 10, *Product standards for fasteners*.

This second edition cancels and replaces the first edition (ISO 14586:2001), of which it constitutes a minor revision.

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# Hexalobular socket countersunk head tapping screws

## 1 Scope

This International Standard specifies the characteristics of hexalobular socket countersunk head tapping screws with thread sizes from ST2,9 to ST6,3 inclusive.

If, in special cases, specifications other than those listed in this International Standard are required, they can be selected from existing International Standards, for example ISO 1478, ISO 2702, ISO 4759-1.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and descriptions of dimensions*

ISO 1478, *Tapping screws thread*

ISO 2702, *Heat-treated steel tapping screws — Mechanical properties*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 4042, *Fasteners — Electroplated coatings*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 7721, *Countersunk head screws — Head configuration and gauging*

ISO 10664, *Hexalobular internal driving feature for bolts and screws*

ISO 10683, *Fasteners — Non-electrolytically applied zinc flake coatings*