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**Slotted countersunk (flat) head tapping  
screws**

*Vis à tôle à tête fraisée fendue*

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## Foreword

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Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 1482 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 13, *Fasteners with non-metric thread*.

This second edition cancels and replaces the first edition (ISO 1482:1983), which has been technically revised.

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# Slotted countersunk (flat) head tapping screws

## 1 Scope

This International Standard specifies the characteristics of slotted countersunk (flat) head tapping screws with thread sizes from ST 2,2 to ST 9,5 inclusive.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and descriptions of dimensions*

ISO 1478, *Tapping screws thread*

ISO 2702, *Heat-treated steel tapping screws — Mechanical properties*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 3506-4, *Mechanical properties of corrosion-resistant stainless steel fasteners — Part 4: Tapping screws*

ISO 4042, *Fasteners — Electroplated coatings*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 7721, *Countersunk head screws — Head configuration and gauging*

ISO 8992, *Fasteners — General requirements for bolts, screws, studs and nuts*

ISO 10683, *Fasteners — Non-electrolytically applied zinc flake coatings*

ISO 16048, *Passivation of corrosion-resistant stainless-steel fasteners*