INTERNATIONAL STANDARD

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Conveyor belts — Specification for rubber- or plastics-covered conveyor belts of textile construction for general use

Courroies transporteuses — Spécification pour courroies transporteuses recouvertes de caoutchouc ou de plastique à structure textile, d'usage général

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 14890 was prepared by Technical Committee ISO/TC 41, *Pulleys and belts (including veebelts)*, Subcommittee SC 3, *Conveyor belts*.

This second edition cancels and replaces the first edition (ISO 14890:2003), of which it constitutes a minor revision. It also incorporates Technical Corrigendum ISO 14890:2003/Corr.1:2006.

Introduction

In the preparation of this International Standard, consideration has been given to the work of ISO Technical Committee ISO/TC41/SC3, and the following International Standards for conveyor belts have been followed as closely as possible:

— ISO 251;

— ISO 252;

— ISO 282;

— ISO 283;

— ISO 433;

— ISO 583;

— ISO 703.

Conveyor belts — Specification for rubber- or plastics-covered conveyor belts of textile construction for general use

1 Scope

This International Standard specifies requirements for rubber and/or plastics covered conveyor belting of textile construction for general surface use on flat or troughed idlers.

This International Standard is not suitable or valid for light conveyor belts as described in ISO 21183-1.

Items that are not requirements of this International Standard, but need to be agreed between the manufacturer and the purchaser, are included in Annex A.

A list of the details intended to be supplied by the purchaser of belting with an enquiry is given in Annex B.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 37, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 188, *Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests*

ISO 252, *Conveyor belts — Adhesion between constitutive elements — Test methods*

ISO 282, *Conveyor belts — Sampling*

ISO 283, *Textile conveyor belts — Full thickness tensile strength, elongation at break and elongation at the reference load — Test method*

ISO 583, *Conveyor belts with a textile carcass — Total belt thickness and thickness of constitutive elements — Test methods*

ISO 703, *Conveyor belts — Transverse flexibility (troughability) — Test method*

ISO 4649, *Rubber, vulcanized or thermoplastic — Determination of abrasion resistance using a rotating cylindrical drum device*

ISO 10247, *Conveyor belts — Characteristics of covers – Classification*

ISO 16851, *Textile conveyor belts — Determination of the net length of an endless(spliced) conveyor belt*

EN 12882, *Conveyor belting for general purpose use — Electrical and flammability safety requirements*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1
tensile strength
greatest measured force during the tensile test divided by the width of the test piece

NOTE It is expressed in newton per millimetre (N/mm).