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**Paints and varnishes — Cupping test**

*Peintures et vernis — Essai d'emboutissage*

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ISO 1520:2006(E)

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 1520 was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

This third edition cancels and replaces the second edition (ISO 1520:1999), which has been technically revised. The main changes are:

- the determination is carried out in duplicate instead of triplicate;
- precision data have been added;
- the text has been editorially revised and the normative references have been reviewed.

## Introduction

This International Standard is one of six standards which specify empirical test procedures for assessing the resistance of coatings of paints, varnishes and related products to cracking and/or detachment from the substrate under different conditions of deformation.

The other standards are:

ISO 1519, *Paints and varnishes — Bend test (cylindrical mandrel)*

ISO 6272-1, *Paints and varnishes — Rapid-deformation (impact resistance) tests — Part 1: Falling-weight test, large-area indenter*

ISO 6272-2, *Paints and varnishes — Rapid-deformation (impact resistance) tests — Part 2: Falling-weight test, small-area indenter*

ISO 6860, *Paints and varnishes — Bend test (conical mandrel)*

ISO 17132, *Paints and varnishes — T-bend test*

The method to be chosen depends on the property which has to be measured. In principle, all these tests differ technically from each other and differ in accuracy.

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