
**Steel gate, globe and check valves
for sizes DN 100 and smaller, for the
petroleum and natural gas industries**

*Robinets-vannes, robinets à soupape et clapets de non retour en acier
de dimensions DN 100 et inférieures, pour les industries du pétrole et
du gaz naturel*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 153, *Valves*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 12, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 15761:2002), which has been technically revised:

- [Clause 2](#) "Normative references" was updated;
- addition of ASME Class 2 500 designation and relevant dimensions;
- addition of higher PN Class designations, including PN 63, 250 and 400, and relevant dimensions.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

The purpose of this document is to establish basic requirements and practices for steel gate, globe and check valves which can be socket welded, butt welded or flanged ended with reduced body seat openings, whose general construction parallels that described in API 602 and BS 5352.

The form of this document corresponds to ISO 6002 and ISO 10434.

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Steel gate, globe and check valves for sizes DN 100 and smaller, for the petroleum and natural gas industries

1 Scope

This document specifies the requirements for a series of compact steel gate, globe and check valves for petroleum and natural gas industry applications.

It is applicable to valves of:

- nominal sizes DN 8, 10, 15, 20, 25, 32, 40, 50, 65, 80 and 100,
- corresponding to nominal pipe sizes NPS $\frac{1}{4}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{3}{4}$, 1, $1\frac{1}{4}$, $1\frac{1}{2}$, 2, $2\frac{1}{2}$, 3 and 4,
- pressure designations PN 16, 25, 40, 63, 100, 250 and 400, and
- pressure designations Class 150, 300, 600, 800, 1 500 and 2 500.

Class 800 is not a listed class designation, but is an intermediate Class number widely used for socket welding and threaded end compact valves covered by this document. There is no equivalent PN designation.

This document includes provisions for the following valve characteristics:

- outside screw with rising stems (OS & Y): in sizes $8 \leq DN \leq 100$;
- inside screw with rising stems (ISRS): in sizes $8 \leq DN \leq 65$ with a pressure designation $PN \leq 100$ or $Class \leq 800$;
- socket welding or threaded ends: in sizes $8 \leq DN \leq 65$;
- flanged or butt-welding ends excluding flanged end Class 800;
- bonnet joint construction that is bolted, welded or threaded with seal weld;
- bonnet joint construction that uses a union nut with a pressure designation $PN \leq 45$ or $Class \leq 800$;
- body seat openings;
- materials: as specified;
- testing and inspection.

This document covers valve end flanges in accordance with EN 1092-1 and ASME B16.5 and valve body ends having tapered pipe threads in accordance with ISO 7-1 or ASME B1.20.1. It is applicable to extended body construction in sizes $15 \leq DN \leq 50$ with pressure designations Class 800 and Class 1 500 and to bellows and bellows assembly construction adaptable to gate or globe valves in sizes $8 \leq DN \leq 50$. Also covered are requirements for bellows stem seal type testing.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7-1, *Pipe threads where pressure-tight joints are made on the threads — Part 1: Dimensions, tolerances and designation*