
Textiles — Industrial washing and finishing procedures for testing of workwear

*Textiles — Méthodes de blanchissage et de finition industriels pour les
essais des vêtements de travail*

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 38, *Textiles*, Subcommittee SC 2, *Cleansing, finishing and water resistance tests*.

This second edition cancels and replaces the first edition (ISO 15797:2002), which has been technically revised. It also incorporates the Technical Corrigendum ISO 15797:2002/Cor. 1:2004.

The main changes compared to the previous edition are as follows:

- in the Scope, the restriction of workwear to cotton, polyester and their blends has been removed, thereby including other fibres, and the accommodation of some PPE garments for which the referenced processes are appropriate has been added;
- [6.5](#) has been added to give examples of antichlor chemicals;
- in [9.2](#), in light of experience, changes have been made to Drying procedure B tunnel and cabinet finishing;
- throughout [Tables 1](#) to [4](#), the headings Cotton and Polyester/cotton have been replaced by Full load and Reduced load, respectively, to facilitate the change in the Scope;
- [Annex A](#) has been revised to include alternative temperature measuring systems.