



**International
Standard**

ISO 16260

**Paper and board — Determination
of internal bond strength**

Papier et carton — Détermination de la force de cohésion interne

**Second edition
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Foreword

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This document was prepared by Technical Committee ISO/TC 6, *Paper, board and pulps*, Subcommittee SC 2, *Test methods and quality specifications for paper and board*.

This second edition cancels and replaces the first edition (ISO 16260:2016), which has been technically revised.

The main changes are as follows:

- addition of a reference to possible different results, depending on the type of tester in the introduction;
- update of [5.1.6](#) regarding “Analog ply bond devices” and “Digital ply bond devices” and addition of [Figure 3](#);
- update of [Table 1](#), regarding the contact force (former mass);
- update of [5.2.2](#) “Aluminium platen/anvil”;
- addition of [5.2.3.1](#) “Reduced pendulum length”;
- revision of [Clause 8](#) “Preparation of test assemblies” and [Clause 9](#) “Calibration”;
- update of [10.2](#) “Selection of instrument range”;
- addition of new [Clause 12](#) “Comparison of results”;
- revision of [Clause 13](#) “test report”;
- renumbered former [Annex B](#) to [Annex C](#), with addition of the used tester type;
- addition of “Verification of device” as new [Annex B](#);
- editorial changes.

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