



International Standard

ISO 16650

Bead wire

Fil d'acier pour tringle

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Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 17, *Steel wire rod and wire products*.

This second edition cancels and replaces the first edition (ISO 16650:2004), which has been technically revised.

The main changes are as follows:

- the terms and definitions clause ([Clause 3](#)) has been revised;
- super tensile strength has been added in [Clause 4](#);
- the table of chemical composition (former Table 1) of steel has been deleted and subsequent tables have been renumbered;
- metallic coating ([6.2](#)) has been revised;
- cumar weight ([6.3](#)) has been added;
- the mechanical properties ([6.4](#)) has been revised;
- surface quality ([6.5](#)) has been revised;
- delivery conditions ([6.6](#)) has been revised;
- torsion test ([6.4.3](#)) has been revised;
- adhesion testing ([Annex A](#)) has been revised.

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