
**Optics and optical instruments —
Field procedures for testing geodetic
and surveying instruments —**

**Part 5:
Total stations**

*Optique et instruments d'optique — Méthodes d'essai sur site des
instruments géodésiques et d'observation —*

Partie 5: Stations totales

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 172, *Optics and photonics*, Subcommittee SC 6, *Geodetic and surveying instruments*.

This third edition cancels and replaces the second edition (ISO 17123-5:2012), which has been technically revised.

A list of all parts in the ISO 17123 series can be found on the ISO website.

Introduction

This document specifies field procedures for adoption when determining and evaluating the uncertainty of measurement results obtained by geodetic instruments and their ancillary equipment, when used in building and surveying measuring tasks. Primarily, these tests are intended to be field verifications of suitability of a particular instrument for the immediate task. They are not proposed as tests for acceptance or performance evaluations that are more comprehensive in nature.

The definition and concept of uncertainty as a quantitative attribute to the final result of measurement was developed mainly in the last two decades, even though error analysis has already long been a part of all measurement sciences. After several stages, the CIPM (Comité Internationale des Poids et Mesures) referred the task of developing a detailed guide to ISO. Under the responsibility of the ISO Technical Advisory Group on Metrology (TAG 4), and in conjunction with six worldwide metrology organizations, a guidance document on the expression of measurement uncertainty was compiled with the objective of providing rules for use within standardization, calibration, laboratory, accreditation and metrology services. ISO/IEC Guide 98-3 was first published in 1995.

With the introduction of uncertainty in measurement in ISO 17123 (all parts), it is intended to finally provide a uniform, quantitative expression of measurement uncertainty in geodetic metrology with the aim of meeting the requirements of customers.

ISO 17123 (all parts) provides not only a means of evaluating the precision (experimental standard deviation) of an instrument, but also a tool for defining an uncertainty budget, which allows for the summation of all uncertainty components, whether they are random or systematic, to a representative measure of accuracy, i.e. the combined standard uncertainty.

ISO 17123 (all parts) therefore provides, for defining for each instrument investigated by the procedures, a proposal for additional, typical influence quantities, which can be expected during practical use. The customer can estimate, for a specific application, the relevant standard uncertainty components in order to derive and state the uncertainty of the measuring result.

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