
**Particle size analysis — Small angle
X-ray scattering (SAXS)**

*Analyse granulométrique — Diffusion des rayons X aux petits
angles (SAXS)*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 24, *Particle characterization including sieving*, Subcommittee SC 4, *Particle characterization*.

This second edition cancels and replaces the first edition (ISO 17867:2015), which has been technically revised. The main changes compared to the previous edition are as follows:

- inclusion of various methods for the extraction of particle size distribution by using the SAXS method;
- correction of technical terms.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document deals with small-angle X-ray scattering (SAXS), which is performed for particle size analysis in the 1 nm to 100 nm size range. Under certain conditions (narrow size distributions, appropriate instrumental configuration, and idealised shape) the limit of 100 nm can be significantly extended. In ideal circumstances, SAXS can determine the mean particle diameter and particle size distribution, surface area, and sometimes particle shape in a reasonably rapid measurement time. User-friendly commercial instruments are available worldwide from a number of manufacturers for both routine and more sophisticated analyses, and state-of-the-art research instruments are available at synchrotron radiation facilities.

As in all particle size measurement techniques, care is required in all aspects of the use of the instrument, collection of data, and further interpretation. Therefore, there is a need for an International Standard that allows users to obtain good interlaboratory agreement on the accuracy and reproducibility of the technique.

SAXS can be applied to any hetero-phase system, in which the two or more phases have a different electron density. In most cases, the electron density corresponds reasonably well to the mass density. SAXS is sensitive to the squared electron density difference. For fixed volume fractions, it does not matter whether the particles constitute the denser phase and the solvent (or matrix) is the less-dense phase or vice versa. Thus, pore size distributions can be measured with SAXS in the same way as size distributions of oil droplets in emulsions or solid particles in suspensions. Core-shell-nanoparticles can also be investigated, but low density (e.g. organic) shells are not detected if the core has a significantly higher density. To obtain the outer particle diameter including the shell, other methods should be used.

Although SAXS allows the determination of particle size, size distribution, surface area, and sometimes particle shape in concentrated solutions, in powders and in bulk materials, this document is limited to the description of particle sizes in dilute systems. A dilute system in the sense of SAXS means that particle interactions are absent. In case of long-range interactions (Coulomb forces between the particles), special care needs to be taken and a reduction of the concentration or the addition of salt can be necessary.

Since all illuminated particles present in the X-ray beam are measured simultaneously, SAXS results are ensemble and time averaged across all the particle orientations which are present in the sample.

The shape of the particles can be assigned to a basic geometry: spheroid, disk, or cylinder. This does not exclude more detailed information about the shape of the particle being obtained. However, the method of calculation for more detailed shape analysis is very complex to be included in an International Standard at this time. The sizes of irregularly shaped nanoparticles can be assessed by the radius of gyration (R_g) as obtained by classic Guinier analysis.

The size and size distribution of particles with basic shapes (sphere, disk, cylinder, core-shell, etc.) can be determined from curve fitting for relatively narrow size distributions. The reliability of the method of calculation for broader distributions depends on prior knowledge of the distribution.

This document assumes isotropically oriented nanoparticles of any shape in a test procedure. No dimension of the nanoparticle shall be larger than defined by the scattering accessible to the specific SAXS instrument. This generally limits the largest measurable particle size of the conventional technique to 100 nm, although this limit can be significantly extended in samples with a very narrow size distribution.

Small-angle neutron scattering is not described in this document but can be used without restriction because the theory and application are similar.

A list of suitable references for further reading is given in the Bibliography.