
**Round steel short link chains for
lifting purposes — Medium tolerance
sling chains — Grade 4, stainless steel**

*Chaînes de levage en acier de section ronde à maillons courts —
Chaînes de élingue de tolérance moyenne — Classe de qualité 4, acier
inoxydable*

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Foreword

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This document was prepared by Technical Committee ISO/TC 111, *Round steel link chains, chain slings, components and accessories*, Subcommittee SC 1, *Chains and chain slings*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

This second edition cancels and replaces the first edition (ISO 1835:1980), which has been technically revised. The main changes compared to the previous edition are as follows:

- change of material requirements towards stainless steel;
- modernization of the document structure and layout, following the structure already implemented in the latest publications of ISO/TC 111/SC 1;
- consideration of current nominal diameters of chain and requirements;
- environmental aspects have been considered.