
Woodworking machines — Safety —
Part 2:
Horizontal beam panel circular sawing
machines

Machines à bois — Sécurité —

Partie 2: Scies circulaires à panneaux horizontales à presseur

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 4, *Woodworking machines*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 142, *Woodworking machines - Safety*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 19085-2:2017), which has been technically revised. The main changes compared to the previous edition are as follows:

- the Scope now specifies that machines are intended for continuous production use, and other additional working units have been added, as well as special workable materials and an exclusion;
- the list of significant hazards has been moved to new [Annex A](#);
- the structure has been simplified, in particular in [5.6](#);
- machines without panel pusher have been included and fully covered in [5.6.4](#);
- other loading devices have been considered in [5.6.9.1](#), [5.6.9.2](#) and new [subclause 5.6.9.3](#);
- requirements on minimum gaps at the unloading area have been added in new [subclause 5.6.10](#);
- Subclause [6.2](#) has been updated and a new full noise test code has been added in [Annex F](#).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

A list of all parts in the ISO 19085 series can be found on the ISO website.

Introduction

The ISO 19085 series provides technical safety requirements for the design and construction of woodworking machinery. It concerns designers, manufacturers, suppliers and importers of the machines specified in the Scope. It also includes a list of informative items to be provided to the user by the manufacturer.

This document is a type-C standard as stated in ISO 12100.

This document is of relevance, in particular, for the following stakeholder groups representing the market players with regard to machinery safety:

- machine manufacturers (small, medium and large enterprises);
- health and safety bodies (regulators, accident prevention organisations, market surveillance etc.)

Others can be affected by the level of machinery safety achieved with the means of the document by the above-mentioned stakeholder groups:

- machine users/employers (small, medium and large enterprises);
- machine users/employees (e.g. trade unions, organizations for people with special needs);
- service providers, e. g. for maintenance (small, medium and large enterprises);
- consumers (in case of machinery intended for use by consumers).

The above-mentioned stakeholder groups have been given the possibility to participate at the drafting process of this document.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or type-B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

The full set of requirements for a particular type of woodworking machine are those given in the part of ISO 19085 applicable to that type, together with the relevant requirements from ISO 19085-1, to the extent specified in the Scope of the applicable part of ISO 19085.

As far as possible, the safety requirements of parts of the ISO 19085 series refer to the relevant subclauses of ISO 19085-1. Each part contains replacements and additions to the common requirements given in ISO 19085-1.

[Clauses 1 to 3](#) are specific to each part and, therefore, replace ISO 19085-1:2021, Clauses 1 to 3.

For [Clauses 4 to 7](#) and the annexes, ISO 19085-1:2021, Clauses 4 to 7 and Annexes, each subclause can be:

- confirmed as a whole;
- confirmed with additions;
- excluded in total; or
- replaced with specific text.

This is indicated by one of the following possible statements:

- “ISO 19085-1:2021, [subclause/Annex], applies”;

- “ISO 19085-1:2021, [subclause/Annex], applies with the following additions.” or “ISO 19085-1:2021, [subclause/Annex], applies with the following additions, subdivided into further specific subclauses.”;
- “ISO 19085-1:2021, [subclause/Annex], does not apply.”;
- “ISO 19085-1:2021, [subclause/Annex], is replaced by the following text.” or “ISO 19085-1:2021, [subclause/Annex], is replaced by the following text, subdivided into further specific subclauses.”.

Other subclauses and annexes specific to this document are indicated by the introductory sentence: “Subclause/Annex specific to this document.”.

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