
**Ships and marine technology —
Cathodic protection of ships**

Navires et technologie maritime — Protection cathodique des navires

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

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Introduction

Cathodic protection is applied to ships to protect the immersed sections of the vessel from corrosion. This includes the external hull surface and the internal surfaces of tanks containing seawater, e.g. ballast tanks.

Cathodic protection, often in conjunction with coatings, can be applied by impressed current, galvanic anode techniques or a combination of both.

Cathodic protection works by applying direct current to the immersed surface to change the steel-to-electrolyte potential to values where the rate of corrosion is considered insignificant.

The General Principles of Cathodic Protection in Seawater are described in ISO 12473.

Hull penetrations and cofferdams necessary for cathodic protection generally require Classification Society approval.

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Ships and marine technology — Cathodic protection of ships

1 Scope

This document specifies protection criteria, and makes recommendations for design and specifications for both impressed current and galvanic anode cathodic protection systems for ships. Cathodic protection of external hull and ballast tanks are included.

This document is applicable to the immersed sections of hulls and tanks containing seawater for ships, boats, and other self-propelled floating vessels. It includes fixtures generally encountered on ship hulls such as:

- rudders;
- propellers;
- shafts;
- stabilizers;
- thrusters;
- sea chests;
- water intakes (up to the first valve).

It does not cover protection of floating structures that are not self-propelled.

This document is applicable to the cathodic protection of ship hulls fabricated principally from carbon manganese or low-alloy steels including fixtures of other ferrous or non-ferrous alloys such as stainless steels and copper alloys, etc.

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This document is applicable to both coated and bare hulls and tanks; most hulls and tank internals are coated.

This document is not applicable to the cathodic protection of hulls principally made of other materials such as aluminium alloys, stainless steels or concrete.

This document is applicable to the hull and fixtures in seawater and all waters which could be encountered during a ship's world-wide deployment.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 8044, *Corrosion of metals and alloys — Basic terms and definitions*

ISO 9606-1, *Qualification testing of welders — Fusion welding — Part 1: Steels*

ISO 12944-1, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 1: General introduction*

ISO 12944-2, *Paints and varnishes — Corrosion protection of steel structures by protective paint systems — Part 2: Classification of environments*

ISO 15607, *Specification and qualification of welding procedures for metallic materials — General rules*