
**Method for evaluating the nodularity
of spheroidal carbides — Steels for
cold heading and cold extruding**

iTeh Standards
(<https://standards.itih.ai>)
Document Preview

[ISO 23825:2020](https://standards.itih.ai/catalog/standards/iso/92e095a0-17c2-4ee2-847d-3fb4c4196b2b/iso-23825-2020)

<https://standards.itih.ai/catalog/standards/iso/92e095a0-17c2-4ee2-847d-3fb4c4196b2b/iso-23825-2020>



iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[ISO 23825:2020](https://standards.iteh.ai/catalog/standards/iso/92e095a0-17c2-4ee2-847d-3fb4c4196b2b/iso-23825-2020)

<https://standards.iteh.ai/catalog/standards/iso/92e095a0-17c2-4ee2-847d-3fb4c4196b2b/iso-23825-2020>



COPYRIGHT PROTECTED DOCUMENT

© ISO 2020

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

	Page
Foreword.....	iv
Introduction.....	v
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Sampling and sample preparation.....	4
5 Evaluation.....	4
5.1 General.....	4
5.2 Evaluation methods.....	4
6 Characterization of carbide particles by means of microscopic examination.....	5
6.1 Groups of steel grades and levels of spheroidisation.....	5
6.2 Series of diagrams.....	5
6.3 Procedure for carbide classification.....	8
6.3.1 General.....	8
6.3.2 Procedure.....	8
7 Test report.....	8
Annex A (informative) Automatised image processing for determining the level of carbide spheroidisation.....	10
Bibliography.....	22

iteh Standards
 (https://standards.iteh.ai)
 Document Preview

ISO 23825:2020

<https://standards.iteh.ai/catalog/standards/iso/92e095a0-17c2-4ee2-847d-3fb4c4196b2b/iso-23825-2020>

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 4, *Heat treatable and alloy steels*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

<https://standards.iteh.ai/catalog/standards/iso/92e095a0-17c2-4ee2-847d-3fb4c4196b2b/iso-23825-2020>

Introduction

The nodularity of spheroidal carbide is an important characteristic of steel for cold heading or cold extruding. However, the degree of spheroidization is assessed with reference to an agreed series of standard images, which does not exist up-to-now as subject of an International standard. Thus, there has been a continuing debate between supply and demand for the determination of the degree of spheroidization.

This document specifies a test method for evaluating the degree of spheroidal carbide in CHQ wire (Cold Heading Quality wire).

iTeh Standards (<https://standards.iteh.ai>) Document Preview

[ISO 23825:2020](https://standards.iteh.ai/catalog/standards/iso/92e095a0-17c2-4ee2-847d-3fb4c4196b2b/iso-23825-2020)

<https://standards.iteh.ai/catalog/standards/iso/92e095a0-17c2-4ee2-847d-3fb4c4196b2b/iso-23825-2020>