
**Rubber — Acquisition and presentation
of comparable single-point data**

*Caoutchouc — Acquisition et présentation de données simples
comparables*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 24453 was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 2, *Testing and analysis*.

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Rubber — Acquisition and presentation of comparable single-point data

1 Scope

This International Standard identifies specific test procedures for the acquisition and presentation of comparable single-point data for properties of rubber compounds. In general, each property is specified by a single test method and a single experimental value although, in certain cases, properties may be represented by more than one value obtained under different test conditions. The properties presented are those used to characterize processing properties, those most often quoted by manufacturers and in material specifications, and those relevant to more specific applications. An important application of this International Standard consists in helping different suppliers produce material specification sheets in which the same set of properties is measured using the same conditions.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 34-1, *Rubber, vulcanized or thermoplastic — Determination of tear strength — Part 1: Trouser, angle and crescent test pieces*

ISO 36, *Rubber, vulcanized or thermoplastic — Determination of adhesion to textile fabric*

ISO 37, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 48, *Rubber, vulcanized or thermoplastic — Determination of hardness (hardness between 10 IRHD and 100 IRHD)*

ISO 188, *Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests*

ISO 289-1, *Rubber, unvulcanized — Determinations using a shearing-disc viscometer — Part 1: Determination of Mooney viscosity*

ISO 289-2, *Rubber, unvulcanized — Determinations using a shearing-disc viscometer — Part 2: Determination of pre-vulcanization characteristics*

ISO 812, *Rubber, vulcanized or thermoplastic — Determination of low-temperature brittleness*

ISO 813, *Rubber, vulcanized or thermoplastic — Determination of adhesion to a rigid substrate — 90° peel method*

ISO 815-1, *Rubber, vulcanized or thermoplastic — Determination of compression set at ambient, elevated or low temperatures — Part 1: At ambient or elevated temperatures*

ISO 815-2, *Rubber, vulcanized or thermoplastic — Determination of compression set at ambient, elevated or low temperatures — Part 2: At low temperatures*