
**Welding and allied processes —
Symbolic representation on drawings
— Welded joints**

*Soudage et techniques connexes — Représentations symboliques sur
les dessins — Assemblages soudés*

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Contents

Page

Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Welding symbol	5
4.1 General	5
4.2 Basic welding symbol	5
4.3 Welding symbol systems	6
4.4 Elementary symbols	6
4.4.1 General	6
4.4.2 Combinations of elementary symbols	9
4.4.3 Double-sided butt welds	9
4.5 Supplementary symbols	10
4.5.1 General	10
4.5.2 Weld-all-around symbol	13
4.5.3 Welds of the same type made from point to point	14
4.5.4 Field welds	15
4.5.5 Root reinforcement — Butt welds made from one side	15
4.5.6 Welds on flanged butt and flanged corner joints	15
4.6 Arrow line	17
4.6.1 General	17
4.6.2 Multiple arrow lines	17
4.6.3 Broken arrow line	17
4.7 Reference line and weld location	18
4.7.1 Reference line	18
4.7.2 Weld location	18
4.7.3 Multiple reference lines	19
4.8 Tail	20
5 Dimensioning of welds	21
5.1 General	21
5.2 Cross-sectional dimensions	21
5.3 Length dimensions	21
5.3.1 General	21
5.3.2 Intermittent welds	21
5.4 Butt welds	22
5.4.1 Penetration depth	22
5.4.2 Double-sided welds	22
5.4.3 Flanged butt welds	22
5.4.4 Flare bevel and flare-V butt welds	22
5.5 Fillet welds	22
5.5.1 Weld size	22
5.5.2 Deep penetration fillet welds	22
5.6 Plug welds in circular holes	23
5.7 Plug welds in elongated holes (slots)	23
5.8 Spot welds	23
5.9 Seam welds	23
5.10 Edge welds	23
5.11 Stud welds	23
5.12 Overlay welds	24
5.13 Stake welds	24
6 Dimensioning of joint preparations	37

6.1	General.....	37
6.2	Root gap.....	37
6.3	Included angle.....	37
6.4	Root radius and depth of root faces — U and J butt joints.....	38
6.5	Depth of joint preparation.....	38
6.6	Countersink angle for plug welds.....	39
7	Alternative butt weld symbol with required weld quality.....	39
7.1	General.....	39
7.2	Example.....	40
Annex A (informative) Examples of the use of welding symbols.....		41
Annex B (informative) Tolerances and transition points for weld types.....		51
Annex C (informative) Alternative methods for designating intermittent butt and fillet welds.....		52
Bibliography.....		55

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 7, *Representation and terms*.

Any feedback, question or request for official interpretation related to any aspect of this document should be directed to the Secretariat of ISO/TC 44/SC 7 via your national standards body. A complete listing of these bodies can be found at www.iso.org/members.html. Official interpretations, where they exist, are available from this page: <https://committee.iso.org/sites/tc44/home/interpretation.html>.

This fifth edition cancels and replaces the fourth edition (ISO 2553:2013), which has been technically revised. The main changes compared to the previous edition are as follows:

- editorial corrections especially to align with other ISO/TC 44 standards and terminology;
- figures updated to more accurately reflect welds illustrated;
- plug welds in circular and elongated holes (slots) — clarification especially as it relates to slot welds;
- old Figure 5 is now shown as [Table 5](#) for clarity;
- [Clause 6](#) has been revised to reflect Pacific Rim practices.

This corrected version of ISO 2553:2019 incorporates the following corrections:

- in [3.1](#) and [3.2](#), a cross reference to [3.5](#) has been added;
- in [Table 6](#), item 1.2, the placement of the illustration and the symbol has been corrected by moving the respective figures to the appropriate columns;
- in the NOTE to [Figure 7](#), the sentence "For system B, the dashed line is to be omitted." has been deleted;
- in [Table A.2](#), figures have been revised according to ISO 128-40.

Introduction

The symbols given in this document can be used on technical drawings for welded components. Design-related specifications, such as type, thickness, and length of weld, weld quality, surface treatment, filler material and testing specifications, can be indicated directly at the weld by means of the symbols. The principals of this document can be applied to brazed and soldered joints.

Clarity can be improved by references to collective information in the drawings or references to additional design-related documents.

Preparation for production can require detailed welding-related planning. The type of representation described in this document can be used for this purpose and complemented by additional production-related information (e.g. welding position, welding process, WPS, joint preparation, preheating). This information is often given in production-related documents, such as work schedules or welding procedure specifications (WPS).

Technical drawings are intended to clearly and understandably illustrate design-related specifications. Welding-related drawings are prepared and checked by specially trained personnel (see ISO 14731).

This document recognizes that there are two different approaches in the global market to designate the arrow side and other side on drawings, and allows for either to be used in isolation, to suit a particular market need. Application of either approach identifies a welding symbol in accordance with this document. The approach in accordance with system A is based on ISO 2553:1992¹⁾. The approach in accordance with system B is based upon standards used by Pacific Rim countries.

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1) Withdrawn.

Welding and allied processes — Symbolic representation on drawings — Welded joints

1 Scope

This document defines the rules to be applied for symbolic representation of welded joints on technical drawings. This can include information about the geometry, manufacture, quality and testing of the welds. The principles of this document can also be applied to soldered and brazed joints.

It is recognized that there are two different approaches in the global market to designate the arrow side and other side on drawings. In this document:

- clauses, tables and figures which carry the suffix letter "A" are applicable only to the symbolic representation system based on a dual reference line;
- clauses, tables and figures which carry the suffix letter "B" are applicable only to the symbolic representation system based on a single reference line;
- clauses, tables and figures which do not have the suffix letter "A" or "B" are applicable to both systems.

The symbols shown in this document can be combined with other symbols used on technical drawings, for example to show surface finish requirements.

An alternative designation method is presented which can be used to represent welded joints on drawings by specifying essential design information such as weld dimensions, quality level, etc. The joint preparation and welding process(es) are then determined by the production unit in order to meet the specified requirements.

NOTE Examples given in this document, including dimensions, are illustrative only and are intended to demonstrate the proper application of principles.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 128 (all parts), *Technical drawings — General principles of presentation*

ISO 129-1, *Technical product documentation (TPD) — Presentation of dimensions and tolerances — Part 1: General principles*

ISO 3098-2, *Technical product documentation — Lettering — Part 2: Latin alphabet, numerals and marks*

ISO 4063, *Welding and allied processes — Nomenclature of processes and reference numbers*

ISO/TR 25901 (all parts), *Welding and related processes — Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO/TR 25901 (all parts) and the following apply.