
Welding consumables — Solid wire electrodes, tubular cored electrodes and electrode-flux combinations for submerged arc welding of high strength steels — Classification

Produits consommables pour le soudage — Fils-électrodes pleins, fils-électrodes fourrés et couples électrodes-flux pour le soudage à l'arc sous flux des aciers à haute résistance — Classification

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Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Classification	2
4.1 General	2
5 Symbols and requirements	3
5.1 General	3
5.2 Symbol for the product or process	3
5.3 Symbols for the tensile properties of the all-weld metal deposit	4
5.4 Symbol for the impact properties of the all-weld metal	5
5.5 Symbol for the type of welding flux	5
5.6 Symbol for the chemical composition of solid wire electrodes and of the all-weld metal from tubular cored electrode-flux combinations	5
5.7 Symbol for the post-weld heat treatment	12
5.8 Optional symbol for hydrogen content of deposited metal	13
6 Mechanical tests	14
6.1 Tensile and impact tests	14
6.2 Preheating and interpass temperature	14
6.3 Welding conditions and pass sequence	14
7 Chemical analysis	16
8 Rounding procedure	16
9 Retests	16
10 Technical delivery conditions	16
11 Examples of designation	16
Annex A (informative) Possible risk of weld metal hydrogen cracking	20
Bibliography	21

Foreword

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*.

This third edition cancels and replaces the second edition (ISO 26304:2011), which has been technically revised. The main changes compared to the previous edition are as follows:

- the chemical compositions of a number of solid wire electrodes and all-weld metal from tubular cored electrode-flux combinations have been changed;
- H2 and H4 are now options for hydrogen content;
- an example of a Z designation has been added to [Clause 11](#).

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