
**Sampling procedures for inspection by
attributes — Introduction to the ISO
2859 series of standards for sampling
for inspection by attributes**

*Règles d'échantillonnage pour les contrôles par attributs —
Introduction au système d'échantillonnage pour les contrôles par
attributs de l'ISO 2859*

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Contents

Page

Foreword	iv
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 General introduction to acceptance inspection	2
4.1 Aim of sampling inspection	2
4.2 Acceptance sampling	2
4.3 Other inspection practices	2
4.3.1 General	2
4.3.2 Statistical sampling	3
4.3.3 Ad hoc sampling	3
4.3.4 100 % inspection	3
4.3.5 Other sampling practices	4
4.4 Concepts of AQL and LQ	4
5 The ISO 2859 series	4
5.1 ISO 2859-1, <i>Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection</i>	4
5.1.1 General	4
5.1.2 Application	4
5.2 ISO 2859-2, <i>Sampling plans indexed by limiting quality (LQ) for isolated lot inspection</i>	5
5.2.1 General	5
5.2.2 Application	6
5.3 ISO 2859-3, <i>Skip-lot sampling procedures</i>	7
5.3.1 General	7
5.3.2 Application	7
5.4 ISO 2859-4, <i>Procedures for assessment of declared quality levels</i>	8
5.4.1 General	8
5.4.2 Application	8
5.5 ISO 2859-5, <i>System of sequential sampling plans indexed by acceptance quality limit (AQL) for lot-by-lot inspection</i>	9
5.5.1 General	9
5.5.2 Application	9
Bibliography	11

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 69, *Applications of statistical methods*, Subcommittee SC 5, *Acceptance sampling*.

This first edition of ISO 28590 cancels and replaces ISO 2859-10:2006, of which it constitutes a minor revision to change the reference number from 2859-10 to 28590.

With the view to achieve a more consistent portfolio, TC 69/SC 5 has simultaneously renumbered the following standards, by means of minor revisions:

Old reference	New reference	Title
ISO 2859-10:2006	ISO 28590:2017	Sampling procedures for inspection by attributes — Introduction to the ISO 2859 series of standards for sampling for inspection by attributes
ISO 8422:2006	ISO 28591:2017	Sequential sampling plans for inspection by attributes
ISO 28801:2011	ISO 28592:2017	Double sampling plans by attributes with minimal sample sizes, indexed by producer's risk quality (PRQ) and consumer's risk quality (CRQ)
ISO 18414:2006	ISO 28593:2017	Acceptance sampling procedures by attributes — Accept-zero sampling system based on credit principle for controlling outgoing quality
ISO 21247:2005	ISO 28594:2017	Combined accept-zero sampling systems and process control procedures for product acceptance
ISO 14560:2004	ISO 28597:2017	Acceptance sampling procedures by attributes — Specified quality levels in nonconforming items per million
ISO 13448-1:2005	ISO 28598-1:2017	Acceptance sampling procedures based on the allocation of priorities principle (APP) — Part 1: Guidelines for the APP approach
ISO 13448-2:2004	ISO 28598-2:2017	Acceptance sampling procedures based on the allocation of priorities principle (APP) — Part 2: Coordinated single sampling plans for acceptance sampling by attributes

Cross references between the above listed documents have been corrected in the minor revisions.

A list of all documents in the new ISO 28590 - ISO 28599 series of International Standards can be found on the ISO website.

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