INTERNATIONAL STANDARD

ISO 4156-2

Second edition
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Straight cylindrical involute splines — Metric module, side fit —

Part 2: Dimensions

Cannelures cylindriques droites à flancs en développante — Module métrique, à centrage sur flancs —
Partie 2: Dimensions

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 14 *Shafts of machinery and accessories*.

This second edition cancels and replaces the first edition (ISO 4156-2:2005), which has been technically revised.

The main changes compared to the previous edition are as follows:

— ISO 4156-1 has been changed from dated to undated reference;

— ISO 4156-3 has been dated to refer to the new edition and moved to Bibliography;

— correction of descriptions of $D_{\text{ie min}}$ and $D_{\text{ii min}}$;

— correction of the title for Table 32.

A list of all parts in the ISO 4156 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

ISO 4156 (all parts) provides the data and indications necessary for the design, manufacture and inspection of straight (non-helical) side-fitting cylindrical involute splines.

Straight cylindrical involute splines manufactured in accordance with ISO 4156 (all parts) are used for clearance, sliding and interference connections of shafts and hubs. They contain all the necessary characteristics for the assembly, transmission of torque, and economic production.

The nominal pressure angles are 30°, 37,5° and 45°. For electronic data processing purposes, the form of expression 37,5° has been adopted instead of 37°30'. ISO 4156 (all parts) establishes a specification based on the following modules:

— for pressure angles of 30° and 37,5° the module increments are:

0,5; 0,75; 1; 1,25; 1,5; 1,75; 2; 2,5; 3; 4; 5; 6; 8; 10;

— for pressure angle of 45° the module increments are:

0,25; 0,5; 0,75; 1; 1,25; 1,5; 1,75; 2; 2,5

Straight cylindrical involute splines — Metric module, side fit —

Part 2: Dimensions

1 Scope

This document specifies geometry and inspection dimensions for the design and manufacture of straight (non-helical) side-fitting cylindrical involute splines.

Limiting dimensions, tolerances, manufacturing errors and their effects on the fit between connecting coaxial spline elements are defined and tabulated. Linear dimensions are expressed in millimetres and angular dimensions in degrees.

The specified diameters for external splines in the geometry tables and the values in the inspection dimension tables are only valid for fundamental deviation "h".

For fundamental deviations other than "h", diameters and tooth thicknesses are calculated for external splines according to the formulae in ISO 4156-1 and inspection dimensions according to the formulae in ISO 4156-3.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4156-1, *Straight cylindrical involute splines — Metric module, side fit — Part 1: Generalities*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 4156-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at http://www.electropedia.org/