
**Coated abrasives — Determination
and designation of grain size
distribution —**

**Part 2:
Macrogrit sizes P12 to P220**

*Abrasifs appliqués — Détermination et désignation de la distribution
granulométrique —*

Partie 2: Macrograins P12 à P220

Document Preview

ISO 6344-2:2021

<https://standards.iteh.ai/catalog/standards/iso/560053dd-46a8-49b6-8c11-7bb8999125d3/iso-6344-2-2021>



iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[ISO 6344-2:2021](https://standards.iteh.ai/catalog/standards/iso/560053dd-46a8-49b6-8c11-7bb8999125d3/iso-6344-2-2021)

<https://standards.iteh.ai/catalog/standards/iso/560053dd-46a8-49b6-8c11-7bb8999125d3/iso-6344-2-2021>



COPYRIGHT PROTECTED DOCUMENT

© ISO 2021

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

	Page
Foreword.....	iv
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Grain size distribution of macrogrit sizes P12 to P220.....	1
5 Test method of macrogrit sizes P12 to P220.....	4
5.1 Macro-P-Mastergrits.....	4
5.2 Apparatus.....	4
5.3 Checking of the common use utility test sieves.....	4
5.4 Preparation.....	5
5.4.1 Preparation of the test portion.....	5
5.4.2 Mounting of test sieves.....	5
5.4.3 Determination of the Macro-P-Mastergrit values for the utility test sieving.....	5
5.5 Procedure.....	6
5.6 Evaluation.....	6
6 Test report.....	7
7 Designation.....	8
8 Marking.....	8
Annex A (informative) Template for recording results of sieving analysis of macrogrit P sizes.....	9
Annex B (informative) Examples of recording results of sieving analysis of macrogrit P sizes.....	10

ISO 6344-2:2021

<https://standards.iteh.ai/catalog/standards/iso/560053dd-46a8-49b6-8c11-7bb8999125d3/iso-6344-2-2021>