
**Ships and marine technology —
Aluminium shore gangways for
seagoing vessels**

*Navires et technologie maritime — Planchons en aluminium pour
navires de haute mer*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 8, *Ships and marine technology*, Subcommittee SC 1, *Lifesaving and fire protection*.

This third edition cancels and replaces the second edition (ISO 7061:1993), which has been technically revised.

Ships and marine technology — Aluminium shore gangways for seagoing vessels

1 Scope

This International Standard specifies requirements for aluminium shore gangways.

This International Standard applies to gangways designed to be carried on board ships, to provide a lightweight, convenient and safe means of access from ship to shore, for use primarily by the ship's crew. These gangways may also be used for access from ship to ship when conditions are favourable.

This International Standard applies to gangways suitable for use horizontally or inclined up to an angle of 30° from the horizontal. For angles of inclination less than 55°, special consideration of the design of steps and decking may be necessary.

The gangways to which this International Standard applies are not intended to carry wheeled traffic such as loaded trolleys.

Users of this International Standard, while observing its requirements, should, at the same time, ensure compliance with any statutory requirements, rules and regulations, applicable to the individual ship concerned.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 209, *Aluminium and aluminium alloys — Chemical composition*

ISO 630-1, *Structural steels — Part 1: General technical delivery conditions for hot-rolled products*

ISO 1181, *Fibre ropes — Manila and sisal — 3-, 4- and 8-strand ropes*

ISO 1346, *Fibre ropes — Polypropylene split film, monofilament and multifilament (PP2) and polypropylene high-tenacity multifilament (PP3) — 3-, 4-, 8- and 12-strand ropes*

ISO 1460, *Metallic coatings — Hot dip galvanized coatings on ferrous materials — Gravimetric determination of the mass per unit area*

ISO 1461, *Hot dip galvanized coatings on fabricated iron and steel articles — Specifications and test methods*

ISO 2408, *Steel wire ropes for general purposes — Minimum requirements*

ISO 6361-2, *Wrought aluminium and aluminium alloys — Sheets, strips and plates — Part 2: Mechanical properties*

ISO 6362-2, *Wrought aluminium and aluminium alloys — Extruded rods/bars, tubes and profiles — Part 2: Mechanical properties*

ISO 8501-1, *Preparation of steel substrates before application of paints and related products — Visual assessment of surface cleanliness — Part 1: Rust grades and preparation grades of uncoated steel substrates and of steel substrates after overall removal of previous coatings*

ISO 10074, *Anodizing of aluminium and its alloys — Specification for hard anodic oxidation coatings on aluminium and its alloys*