
**Corrugating medium — Determination
of the flat crush resistance after
laboratory fluting —**

**Part 1:
A-flute**

*Papier cannelure — Détermination de la résistance à la compression
à plat après cannelage en laboratoire —*

Partie 1: Cannelure A

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 6, *Paper, board and pulps*, Subcommittee SC 2, *Test methods and quality specifications for paper and board*.

This document cancels and replaces ISO 7263:2011, which has been technically revised.

The main changes compared with ISO 7263:2011 are as follows:

- ISO 7263 has been divided into two parts due to technical developments to allow both A-flute (Part 1) and B-flute (Part 2) performance to be tested;
- [Clause 1](#): editorial changes have been made to the scope;
- [Clause 2](#): normative references have been updated;
- [Clause 7](#): this document requires conditioning of samples where testing will be carried out immediately after fluting, not only where test pieces will be reconditioned before testing;
- [9.2](#): for testing immediately after fluting the time between fluted test piece discharge and initial application of force has been increased to a more realistic level;
- [Clause 11](#): precision with more detailed description of precision data according to ISO/TR 24498 and TAPPI T 1200 has been moved to informative [Annex B](#);
- Test report is now [Clause 11](#) and has been updated;
- [Annex B](#): precision data according to ISO/TR 24498 and TAPPI T 1200 has been added.

A list of all parts in the ISO 7263 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.