

---

---

**Rubber and rubber products —  
Determination of chlorine and  
bromine content**

*Caoutchouc et produits à base de caoutchouc — Détermination de la  
teneur en brome et en chlore*

iTeh Standards  
(<https://standards.iteh.ai>)  
Document Preview

ISO 7725:2020

<https://standards.iteh.ai/catalog/standards/iso/b01f236a-2a38-49f0-a631-0215f35556da/iso-7725-2020>



**iTeh Standards**  
**(<https://standards.iteh.ai>)**  
**Document Preview**

ISO 7725:2020

<https://standards.iteh.ai/catalog/standards/iso/b01f236a-2a38-49f0-a631-0215f35556da/iso-7725-2020>



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2020

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Fax: +41 22 749 09 47  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

# Contents

Page

<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Principle</b> .....	<b>1</b>
<b>5 Sample preparation</b> .....	<b>2</b>
5.1 Sampling.....	2
5.2 Sample solutions.....	2
<b>6 Method A — Ion chromatography</b> .....	<b>2</b>
6.1 Reagents.....	2
6.2 Apparatus.....	3
6.3 Determination.....	3
6.3.1 Setting up the ion chromatograph.....	3
6.3.2 Preparation of the calibration curve.....	3
6.3.3 Measuring blank solutions and sample solutions.....	3
6.4 Calculation.....	4
<b>7 Method B — Potentiometric titration</b> .....	<b>4</b>
7.1 Reagents.....	4
7.2 Apparatus.....	5
7.3 Determination.....	5
7.4 Calculation.....	6
<b>8 Precision</b> .....	<b>7</b>
<b>9 Test report</b> .....	<b>7</b>
<b>Annex A (normative) Preparation of sample solutions by the tubular furnace combustion method</b> .....	<b>8</b>
<b>Annex B (normative) Preparation of sample solutions by the oxygen combustion flask method</b> .....	<b>11</b>
<b>Annex C (normative) Preparation of sample solutions by the oxygen combustion bomb method</b> .....	<b>14</b>
<b>Annex D (informative) Conditions for ion chromatography</b> .....	<b>16</b>
<b>Annex E (informative) Precision results from an interlaboratory test programme</b> .....	<b>18</b>
<b>Bibliography</b> .....	<b>20</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

The committee responsible for this document is ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 2, *Testing and analysis*.

This second edition cancels and replaces the first edition (ISO 7725:1991), which has been technically revised. The main changes compared to the previous edition are as follows:

- the ion chromatography method has been added in [Clause 6](#);
- the titration procedure has been improved in [Clause 7](#);
- the tubular furnace combustion method for sample preparation has been added in [Annex A](#);
- the oxygen combustion flask method for sample preparation has been improved in [Annex B](#);
- the oxygen combustion bomb method for sample preparation has been added in [Annex C](#);
- mercury nitrate and hydrazine are no longer used due to their hazardous properties.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).