
**Pallets for materials handling — Flat
pallets —**

**Part 2:
Performance requirements and
selection of tests**

Palettes pour la manutention — Palettes plates —

Partie 2: Exigences de performance et sélection des essais

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Published in Switzerland

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Foreword

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This document was prepared by Technical Committee ISO/TC 51, *Pallets for unit load method of materials handling*, in collaboration with the European Standardization (CEN) Technical Committee CEN/TC 261, *Packaging*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 8611-2:2011), which has been technically revised.

The main changes compared to the previous edition are as follows:

- Separate performance/deflection limits for the internal and external spans were specified for test 2a and 2b.
- It was clarified that test 5 applies for both twin track conveyors and narrow span beam racking.
- It was clarified in [Table 2](#), that test 4a,b should be conducted for a pallet without racking or stacking but only on the top deck.
- The determination of nominal load was clarified in [Table 3](#).

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