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**Paper and board — Determination  
of roughness/smoothness (air leak  
methods) —**

**Part 4:  
Print-surf method**

*Papier et carton — Détermination de la rugosité/du lissé (méthodes  
du débit d'air) —*

*Partie 4: Méthode Print-surf*

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CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 6, *Paper, board and pulps*, Subcommittee SC 2, *Test methods and quality specifications for paper and board*.

This third edition cancels and replaces the second edition (ISO 8791-4:2007), which has been technically revised.

The main changes compared to the previous edition are as follows:

- Annex D and Annex E describing the calibration of Print-surf instruments have been removed;
- some minor editorial changes have been made.

A list of all parts in the ISO 8791 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).