
**Belt drives — Pulleys and V-ribbed
belts for industrial applications — PH,
PJ, PK, PL and PM profiles: dimensions**

*Transmissions par courroies — Poulies et courroies striées pour des
applications industrielles — Profils PH, PJ, PK, PL et PM: dimensions*

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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

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Foreword

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This document was prepared by Technical Committee ISO/TC 41, *Pulleys and Belts (including veebelts)*, Subcommittee SC 1, *Friction*.

This third edition cancels and replaces the second edition (ISO 9982:1998), which has been technically revised. The main changes compared to the previous edition are as follows:

- updating of the normative reference listing;
- clarification made where the document is not for elastic belts;
- revision of 5.3.6 to reference ISO 254 for pulley roughness;
- removal of the current roughness values;
- specification of the maximum pulley groove radius ([Table 2](#));
- specification of the minimum pulley groove radius of PH and PJ profiles ([Table 2](#));
- specification of the maximum belt groove bottom radius of PH and PJ profiles ([Table 8](#));
- specification of the measuring pulleys and measuring forces of PK, PL and PM profiles ([Table 9](#)).

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