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Specification and qualification of welding procedures for metallic materials — Welding procedure test —

Part 9: Underwater hyperbaric wet welding

Descriptif et qualification d'un mode opératoire de soudage pour les matériaux métalliques — Epreuve de qualification d'un mode opératoire de soudage —

Partie 9: Soudage hyperbare en pleine eau

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Foreword

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Introduction

The primary purpose of welding procedure qualification is to demonstrate that the joining process proposed for construction, including preliminary and subsequent treatment, is capable of producing joints having the necessary mechanical properties and conforming to the non-destructive testing (NDT) requirements for the intended application.

Before a particular welding procedure is used in production, the manufacturer should determine and document the suitability of the welding procedure specification (WPS) to produce a weld of the required quality.

In this document, the term "welding procedure specification" comprises all the activities which influence the welding result, such as preparation, welding parameters, and post treatment.