INTERNATIONAL STANDARD

ISO/IEC 21471

First edition
2020-02

Information technology — Automatic identification and data capture techniques — Extended rectangular data matrix (DMRE) bar code symbology specification

Technologies de l'information – Techniques de l'identification et de saisie de données automatiques – Data Matrix Rectangulaire Etendu (DMRE) spécification de symbologie de code à barres

iTeh Standards
(https://standards.iteh.ai)
Document Preview

ISO/IEC 21471:2020
https://standards.iteh.ai/catalog/standards/iso/b49c2500-f514-4c3e-a17b-482ab3652cb3/iso-iec-21471-2020

Reference number
ISO/IEC 21471:2020(E)

© ISO/IEC 2020

iTeh Standards
(https://standards.iteh.ai)
Document Preview

ISO/IEC 21471:2020
https://standards.iteh.ai/catalog/standards/iso/b49c2500-f514-4c3e-a17b-482ab3652cb3/iso-iec-21471-2020

COPYRIGHT PROTECTED DOCUMENT

© ISO/IEC 2020

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

 © ISO/IEC 2020 – All rights reserved

Contents

Page

Foreword ..... **v**

Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms, definitions, symbols and abbreviated terms and mathematical/logical notations **1**
3.1 Terms and definitions 1
3.2 Symbols and abbreviated terms 2
3.3 Mathematical/logical notations 2

4 Symbol description **2**
4.1 Basic characteristics 2
4.2 Summary of additional features 3
4.3 Symbol structure 3
4.3.1 General 3
4.3.2 Finder pattern 4
4.3.3 Symbol sizes and capacities 4

5 DMRE code requirements **4**
5.1 Encoding procedure overview 4
5.2 Data encodation 5
5.2.1 Overview 5
5.2.2 Default character interpretation 5
5.2.3 ASCII encodation 5
5.2.4 Symbology control characters 6
5.2.5 C40 encodation 8
5.2.6 Text encodation 9
5.2.7 ANSI X12 encodation 9
5.2.8 EDIFACT encodation 10
5.2.9 Base 256 encodation 11
5.3 User considerations 12
5.3.1 General 12
5.3.2 User selection of extended channel interpretation 12
5.3.3 User selection of symbol size and shape 12
5.4 Extended channel interpretation 12
5.4.1 General 12
5.4.2 Encoding ECIs 12
5.4.3 ECIs and Structured append 13
5.4.4 Post-decode protocol 13
5.5 DMRE code symbol attributes 13
5.5.1 Symbol sizes and capacity 13
5.5.2 Insertion of alignment patterns into larger symbols 14
5.6 Structured append 14
5.6.1 Basic principles 14
5.6.2 Symbol sequence indicator 14
5.6.3 File identification 15
5.6.4 FNC1 and Structured append 15
5.6.5 Buffered and unbuffered operation 15
5.7 Error detection and correction 16
5.7.1 Reed-Solomon error correction 16
5.7.2 Generating the error correction codewords 16
5.7.3 Error correction capacity 17
5.8 Symbol construction 17
5.8.1 General 17
5.8.2 Symbol character placement 17

iTeh Standards (https://standards.iteh.ai) Document Preview
ISO/IEC 21471:2020
https://standards.iteh.ai/catalog/standards/iso/b49c2500-f514-4e3e-a17b-482ab3652eb3/iso-iec-21471-2020

© ISO/IEC 2020 – All rights reserved

5.8.3 Alignment pattern module placement 18
5.8.4 Finder pattern module placement 18

6 Symbol dimensions 18
6.1 Dimensions 18

7 Symbol quality 18
7.1 General 18
7.2 Symbol quality parameters 19
7.2.1 Fixed pattern damage 19
7.2.2 Scan grade and overall symbol grade 19
7.2.3 Grid non-uniformity 19
7.2.4 Decode 19
7.3 Process control measurements 19

8 Reference decode algorithm for DMRE 19

9 User guidelines 29
9.1 Human readable interpretation 29
9.2 Autodiscrimination capability 29
9.3 System considerations 29

10 Transmitted data 29
10.1 General 29
10.2 Protocol for FNC1 29
10.3 Protocol for FNC1 in the second position 30
10.4 Protocol for Macro characters in the first position 30
10.5 Protocol for ECIs 30
10.6 Symbology identifier 30
10.7 Transmitted data example 31

Annex A (informative) **Code pattern 32**

Annex B (normative) **Rectangular data matrix code encodation character sets 34**

Annex C (informative) **Rectangular data matrix code alignment patterns 38**

Annex D (normative) **Reed-Solomon error detection and correction 39**

Annex E (informative) **Symbol character placement 43**

Annex F (normative) **DMRE print quality – Symbology-specific aspects 51**

Annex G (normative) **Symbology identifier 60**

Annex H (informative) **Encode example 61**

Annex I (informative) **Encoding data using the minimum symbol data characters for extended rectangular data matrix code 64**

Annex J (informative) **Useful process control techniques 68**

Annex K (informative) **Autodiscrimination capability 70**

Annex L (informative) **System considerations 71**

Bibliography 72

iTeh Standards
(https://standards.iteh.ai)
Document Preview
ISO/IEC 21471:2020
https://standards.iteh.ai/catalog/standards/iso/849c2500-4514-4c3e-a17b-482ab3652cb3/iso-iec-21471-2020

© ISO/IEC 2020 – All rights reserved

Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO and IEC shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents) or the IEC list of patent declarations received (see http://patents.iec.ch).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

iTeh Standards
(https://standards.iteh.ai)
Document Preview

This document was prepared by Joint Technical Committee ISO/IEC JTC 1, *Information technology*, Subcommittee SC 31, *Automatic identification and data capture techniques*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

ISO/IEC 21471:2020
https://standards.iteh.ai/catalog/standards/iso/849e2506-4514-4e3e-af78-482ab3652cb3/iso-iec-21471-2020

© ISO/IEC 2020 – All rights reserved

Introduction

Extended rectangular data matrix (DMRE) is a two-dimensional matrix symbology which is made up of nominally square modules arranged within a perimeter finder pattern. Though primarily shown and described in this document as a dark symbol on light background, rectangular data matrix symbols can also be printed to appear as light on dark.

This document is an extension of ISO/IEC 16022, to which it adds rectangular formats. Maximum compatibility is a design goal. In consequence, most clauses of ISO/IEC 16022 are identical to those of this document, including the module placement algorithm and the reference decode algorithm.

This document is published separately because existing equipment supporting ISO/IEC 16022 will not recognize DMRE symbols. Only equipment that is enabled and configured to support DMRE will be capable of printing and scanning the new rectangular formats. To avoid user confusion due to this fact, a separate and complete document was developed.

Manufacturers of bar code equipment and users of the technology require publicly available standard symbology specifications to which they can refer when developing equipment and application standards. The publication of standardized symbology specifications is designed to achieve this.

iTeh Standards
(https://standards.iteh.ai)
Document Preview

ISO/IEC 21471:2020
https://standards.iteh.ai/catalog/standards/iso/b49c2500-f514-4c3e-a17b-482ab3652cb3/iso-iec-21471-2020

© ISO/IEC 2020 – All rights reserved

Information technology — Automatic identification and data capture techniques — Extended rectangular data matrix (DMRE) bar code symbology specification

1 Scope

This document defines the requirements for the symbology known as extended rectangular data matrix (DMRE). It specifies the DMRE code symbology characteristics, data character encodation, symbol formats, dimensions and print quality requirements, error correction rules, decoding algorithm, and user-selectable application parameters.

It applies to all DMRE code symbols produced by any printing or marking technology.

Original data matrix code sizes are not covered by this document but defined in ISO/IEC 16022 using the same matrix placement, decoding and error correction algorithm.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

iTeh Standards
(https://standards.iteh.ai)
Document Preview

ISO/IEC 646, *Information technology — ISO 7-bit coded character set for information interchange*

ISO/IEC 8859-1, *Information technology — 8-bit single-byte coded graphic character sets — Part 1: Latin alphabet No. 1*

ISO/IEC 15415, *Information technology — Automatic identification and data capture techniques — Bar code symbol print quality test specification — Two-dimensional symbols*

https://standards.iteh.ai/catalog/standards/sist/[illegible]2ab3652cb3/iso-iec-21471-2020

ISO/IEC 19762, *Information technology — Automatic identification and data capture (AIDC) techniques — Harmonized vocabulary*

ISO/IEC 29158:—[1)], *Information technology — Automatic identification and data capture techniques — Direct Part Mark (DPM) Quality Guideline*

3 Terms, definitions, symbols and abbreviated terms and mathematical/logical notations

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO/IEC 19762 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at http://www.electropedia.org/

1) Under preparation. Stage at the time of publication: ISO/IEC/DIS 29158:2020.

© ISO/IEC 2020 – All rights reserved