
**Information technology — Data
interchange on 120 mm and 80 mm
optical disk using +R DL format —
Capacity: 8,55 Gbytes and 2,66 Gbytes
per side (recording speed up to 16X)**

*Technologies de l'information — Échange de données sur disque
optique de 120 mm et 80 mm utilisant le format +R DL —
Capacité: 8,55 Go et 2,66 Go par face (vitesse d'enregistrement
inférieure ou égale à 16X)*

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Contents

Page

Foreword	viii
Introduction.....	ix
1 Scope	1
2 Conformance	1
2.1 Optical Disk	1
2.2 Generating system	1
2.3 Receiving system	2
2.4 Compatibility statement.....	2
3 Normative references	2
4 Terms and definitions	2
5 Conventions and notations	5
5.1 Representation of numbers	5
5.2 Names	5
6 Abbreviated terms	6
7 General description of the optical disk.....	6
8 General Requirements	7
8.1 Environments	7
8.1.1 Test environment.....	7
8.1.2 Operating environment.....	8
8.1.3 Storage environment.....	8
8.1.4 Transportation	8
8.2 Safety requirements	8
8.3 Flammability.....	8
8.4 Light fastness	8
9 Reference Drive	9
9.1 Optical system	9
9.2 Optical beam	9
9.3 Read channel 1	10
9.4 Disk clamping	10
9.5 Rotation of the disk	11
9.6 Wobble channel (Read channel 2)	11
9.7 Tracking channel (Read channel 2)	11
9.8 Reference servo systems	11
9.8.1 Normalized servo transfer function.....	11
9.8.2 Reference Servo for Axial Tracking.....	12
9.8.3 Reference Servo for Radial Tracking	13
10 Dimensional characteristics.....	14
10.1 Reference Planes.....	15
10.2 Overall dimensions	16
10.3 First transition area	16
10.4 Second transition area.....	17
10.5 Clamping Zone.....	17
10.6 Third transition area.....	17
10.7 Information Zone	17
10.7.1 Sub-division of the Information Zone.....	18
10.7.2 Track mode	19
10.8 Rim area.....	19
10.9 Remark on tolerances	19

11	Mechanical characteristics	19
11.1	Mass	19
11.2	Moment of inertia	19
11.3	Dynamic imbalance	19
11.4	Axial runout	19
11.4.1	Tracking requirements at the Reference velocity (CLV).....	20
11.4.2	Tracking requirements at 3 000 RPM (CAV).....	20
11.5	Radial runout.....	20
11.5.1	Tracking requirements at the Reference velocity (CLV).....	20
11.5.2	Tracking requirements at 3 000 RPM (CAV).....	21
12	Optical characteristics in the Information Zone	21
12.1	Index of refraction.....	21
12.2	Thickness of the substrate	22
12.3	Reflectivity.....	22
12.4	Birefringence.....	22
12.5	Angular deviation.....	22
13	Data format	24
13.1	Data Frames	24
13.1.1	Identification Data (ID).....	24
13.1.2	ID Error Detection Code (IED).....	25
13.1.3	RSV.....	26
13.1.4	Error Detection Code (EDC).....	26
13.2	Scrambled Frames.....	26
13.3	ECC Blocks.....	27
13.4	Recording Frames	28
13.5	Modulation and NRZI conversion.....	29
13.6	Physical Sectors	30
13.7	Layout of a Recording UNIT (RUN)	31
13.7.1	Recording Unit position	32
13.8	d.c. component suppression control	32
14	Track format	33
14.1	Track shape	33
14.2	Track path.....	34
14.3	Track pitch.....	34
14.4	Track layout.....	34
14.4.1	ADIP information.....	34
14.4.2	Physical format information in ADIP	37
15	General description of the Information Zone.....	66
16	Layout of the Information Zone of a Single-session disk	67
16.1	Usage of the Data Zone	68
16.1.1	Additional Testing Zone on Layer 1 (optional)	69
16.2	Physical Sector Numbers (PSNs).....	70
17	Inner Drive Areas	71
17.1	Initial Zone / Final Zone	71
17.2	Inner Disk Test Zones	72
17.3	Count Zone Run-in / Dummy Zone.....	72
17.4	Inner Disk Count Zones	72
17.5	Inner Disk Administration Zone	72
17.6	Table of Contents (TOC) Zone.....	73
17.6.1	Table of Contents Blocks.....	73
17.6.2	Recorded Area Indicators (optional).....	77
18	Lead-in Zone.....	78
18.1	Guard Zone 1	79
18.2	Reserved Zone 1	79
18.3	Reserved Zone 2	79
18.4	Inner Disk Identification Zone	79

18.5	Reserved Zone 3	79
18.6	Reference Code Zone	80
18.7	Buffer Zone 1	80
18.8	Control Data Zone	80
18.8.1	Physical format information	80
18.8.2	Disk manufacturing information	83
18.8.3	Content provider information	83
18.9	Buffer Zone 2	83
19	Data Zone	83
20	Middle Zones	83
20.1	Buffer Zones 3	85
20.2	Reserved Zones	85
20.3	Guard Zones 2	85
21	Outer Drive Areas	85
21.1	Outer Disk Administration Zones	85
21.2	Outer Disk Count Zones	86
21.3	Dummy Zone / Count Zone Run-in	87
21.4	Outer Disk Test Zone	87
21.5	Guard Zones 3	87
22	Lead-out Zone	87
22.1	Lead-out Zone at finalization	87
22.2	Lead-out Zone at closing of first Session	88
23	Multi-session Layout	89
23.1	Intro	90
23.1.1	Buffer Zone A	90
23.1.2	Inner Session Identification Zone	90
23.1.3	Session Control Data Zone	90
23.1.4	Buffer Zone B	90
23.2	Data Zone	90
23.3	Closure	90
23.3.1	Buffer Zone C	90
23.3.2	Outer Session Identification Zone	90
24	Sequential recording in Fragments	91
24.1	Opening a Session	91
24.1.1	Incomplete Fragment	91
24.1.2	Reserved Fragments	91
24.1.3	Recording User Data in Fragments	92
24.1.4	Closing a Fragment	92
24.2	Closing a Session	93
24.2.1	Lead-in/Intro Zone	93
24.2.2	Closure Zone	94
24.3	Finalizing the disk	94
25	Assignment of Logical Sector Numbers (LSNs)	94
26	Disk Control Blocks	94
26.1	General format of Disk Control Blocks	94
26.2	Format of the Session DCB (SDCB)	96
26.2.1	Session Items	98
27	General	100
28	Method of testing	100
28.1	Environment	100
28.2	Reference Drive	100
28.2.1	Optics and mechanics	100
28.2.2	Read power	101
28.2.3	Read channels	101
28.2.4	Tracking	101

28.3	Definition of signals.....	101
29	Characteristics of the groove signals	102
29.1	Phase depth.....	102
29.2	Push-pull signal	102
29.3	Track Cross signal.....	102
29.4	Normalized wobble signal.....	102
29.5	Characteristics of the wobble.....	103
30	Method of testing	103
30.1	Environment	103
30.2	Reference Drive.....	103
30.2.1	Optics and mechanics.....	103
30.2.2	Read power.....	103
30.2.3	Read channels.....	104
30.2.4	Tracking	104
30.2.5	Scanning velocity	104
30.3	Write conditions.....	104
30.3.1	Write pulse waveform.....	104
30.3.2	Write power	105
30.3.3	Write power dependency on wavelength	105
30.3.4	Write power window	106
30.3.5	Write power shift for layer L1 due to recording on layer L0	107
30.4	Measurement conditions	107
31	Characteristics of the recorded signals	107
31.1	Channel bit length.....	107
31.2	Definition of signals.....	107
31.2.1	High frequency signals (HF).....	107
31.2.2	Modulated amplitude.....	108
31.2.3	Signal asymmetry	108
31.2.4	Normalized Slicing Level jump.....	108
31.2.5	Jitter	109
31.2.6	Track Cross signal.....	109
31.3	Read stability.....	109
32	Additional testing conditions	109
32.1	Test environment.....	109
32.1.1	Optics.....	109
32.2	Definition of signals.....	110
32.2.1	Modulated amplitude	110
32.2.2	Signal asymmetry	110
32.2.3	Jitter	110
32.2.4	Track Cross signal.....	110
32.2.5	Differential phase tracking error signal.....	111
32.2.6	Tangential push-pull signal	112
33	Quality of the recording layer.....	112
33.1	Defects	112
33.2	Data errors	112
34	Method of testing	113
34.1	Environment	113
34.2	Reference Drive.....	113
34.2.1	Optics and mechanics.....	113
34.2.2	Read power.....	113
34.2.3	Read channels.....	113
34.2.4	Error correction.....	114
34.2.5	Tracking	114
35	Minimum quality of a Recording Unit	114
35.1	Tracking	114
35.2	User-written data.....	114

Annex A (normative) 80 mm +R DL disk	115
Annex B (normative) Structure for Extended format information in the Data Zone	119
Annex C (normative) Measurement of light reflectivity	122
Annex D (normative) Measurement of birefringence	124
Annex E (normative) Measuring conditions for operation signals	127
Annex F (normative) Measurement of the differential phase tracking error	130
Annex G (normative) The write pulse wave form for testing	134
Annex H (normative) 8-to-16 Modulation	140
Annex I (normative) Optimum Power Control and Recording Conditions	148
Annex J (informative) Running OPC	151
Annex K (informative) Wavelength dependency	152
Annex L (informative) Explanation about the usage of the reference servos	157
Annex M (informative) Measurement of the groove wobble amplitude	167
Annex N (informative) Light fastness of the disk	169
Annex O (informative) Transportation	170
Annex P (informative) Video Content Protection System	171
Annex Q (informative) How to use the Physical format information in ADIP	172
Annex R (informative) Values to be Implemented in Existing and Future Specifications	174
Bibliography	177

Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work. In the field of information technology, ISO and IEC have established a joint technical committee, ISO/IEC JTC 1.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of the joint technical committee is to prepare International Standards. Draft International Standards adopted by the joint technical committee are circulated to national bodies for voting. Publication as an International Standard requires approval by at least 75 % of the national bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO and IEC shall not be held responsible for identifying any or all such patent rights.

ISO/IEC 25434 was prepared by Ecma International (as ECMA-364) and was adopted, under a special “fast-track procedure”, by Joint Technical Committee ISO/IEC JTC 1, *Information technology*, in parallel with its approval by national bodies of ISO and IEC.

This third edition cancels and replaces the second edition (ISO/IEC 25434:2007), which has been technically revised.

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Introduction

Ecma Technical Committee TC31 was established in 1984 for the standardization of Optical Disks and Optical Disk Cartridges (ODC). Since its establishment, the Committee has made major contributions to ISO/IEC toward the development of International Standards for 80 mm, 90 mm, 120 mm, 300 mm, and 356 mm media. Numerous standards have been developed by TC31 and published by Ecma, almost all of which have also been adopted by ISO/IEC under the fast-track procedure as International Standards.

In July 2004 a group of companies proposed to TC31 to develop a standard for 120 mm dual layer recordable optical disks using the WORM recording technology and based on the DVD – Read-Only standard (ISO/IEC 16448), the +RW format (ISO/IEC 17341) and the +R format (ISO/IEC 17344). TC31 adopted this project and started the work that has resulted in the adoption of ISO/IEC 25434.

This International Standard specifies two Types of recordable optical disks, one (Type S9) making use of recording on only a single side of the disk and yielding a nominal capacity of 8,55 or 2,66 Gbytes per disk and the other (Type D18) making use of recording on both sides of the disk and yielding a nominal capacity of 17,1 or 5,32 Gbytes per disk.

In October 2005 a proposal was made to TC31 to update ISO/IEC 25434 for recording speeds up to eight times the Reference velocity. TC31 adopted this project which resulted in the adoption of ISO/IEC 25434:2007.

In February 2007 a proposal was made to TC31 to update ISO/IEC 25434 for recording speeds up to 16 times the Reference velocity.

This International Standard, taken together with a standard for volume and file structure, such as, for instance, developed in Ecma Technical Committee TC15, provides the requirements for information interchange between systems.

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Information technology — Data interchange on 120 mm and 80 mm optical disk using +R DL format — Capacity: 8,55 Gbytes and 2,66 Gbytes per side (recording speed up to 16X)

1 Scope

This International Standard specifies the mechanical, physical and optical characteristics of 120 mm recordable optical disks with capacities of 8,55 Gbytes and 17,1 Gbytes. It specifies the quality of the recorded and unrecorded signals, the format of the data and the recording method, thereby allowing for information interchange by means of such disks. The data can be written once and read many times using a non-reversible method. These disks are identified as +R DL.

This International Standard also specifies 80 mm disks with capacities of 2,66 Gbytes and 5,32 Gbytes. These disks have the same characteristics as the 120 mm disks, except for some parameters related to the smaller dimensions. All parameters unique for the 80 mm disks are specified in Annex A.

This International Standard specifies the following:

- two related but different Types of this disk (see Clause 7);
- the conditions for conformance;
- the environments in which the disk is to be tested, operated and stored;
- the mechanical, physical and dimensional characteristics of the disk, so as to provide mechanical interchange between data processing systems;
- the format of the information on the disk, including the physical disposition of the tracks and sectors, the error correcting codes and the coding method;
- the characteristics of the signals recorded on the disk, thus enabling data processing systems to read the data from the disk.

This International Standard provides for the interchange of disks between optical disk drives. Together with a standard for volume and file structure, it provides for full data interchange between data processing systems.

2 Conformance

2.1 Optical Disk

A claim of conformance with this International Standard shall specify the Type implemented. An optical disk is in conformance with this International Standard if it meets all mandatory requirements specified for its Type.

2.2 Generating system

A generating system is in conformance with this International Standard if the optical disk it generates is in accordance with 2.1.

2.3 Receiving system

A receiving system is in conformance with this International Standard if it is able to handle both Types of optical disk according to 2.1.

2.4 Compatibility statement

A claim of conformance by a generating or receiving system with this International Standard shall include a statement listing any other standards supported. This statement shall specify the numbers of the standards, the optical disk types supported (where appropriate) and whether support includes reading only or both reading and writing.

3 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/IEC 4873:1991, *Information technology — ISO 8-bit code for information interchange — Structure and rules for implementation*

ISO/IEC 16448:2002, *Information technology — 120 mm DVD — Read-only disk*

ECMA-287 (2002), *Safety of electronic equipment*

NOTE Unauthorized copying and/or redistribution of video data that is recorded in the DVD+R/+RW Video Format can be prevented by applying the Video Content Protection System as referred to in Annex P.

4 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

4.1

channel bit

elements by which the binary values ZERO and ONE are represented by marks and spaces on the disk

4.2

clamping zone

annular part of the disk within which the clamping force is applied by the clamping device

4.3

Digital Sum Value

DSV

arithmetic sum obtained from a bit stream by allocating the decimal value +1 to bits set to ONE and the decimal value –1 to bits set to ZERO

4.4

disk reference plane

plane defined by the perfectly flat annular surface of an ideal spindle onto which the clamping zone of the disk is clamped, and which is normal to the axis of rotation

4.5

dummy substrate

layer which may be transparent or not, which is provided for the mechanical support of the disk and, in some cases, of the recording layer as well

4.6**entrance surface**

surface of the disk onto which the optical beam first impinges

4.7**field**

subdivision of a sector

4.8**groove**

trench-like feature of the disk, which is applied before the recording of any information, and used to define the track location

NOTE The groove is located nearer to the entrance surface than the so-called land in between the grooves. The recording is made on the groove.

4.9**interleaving**

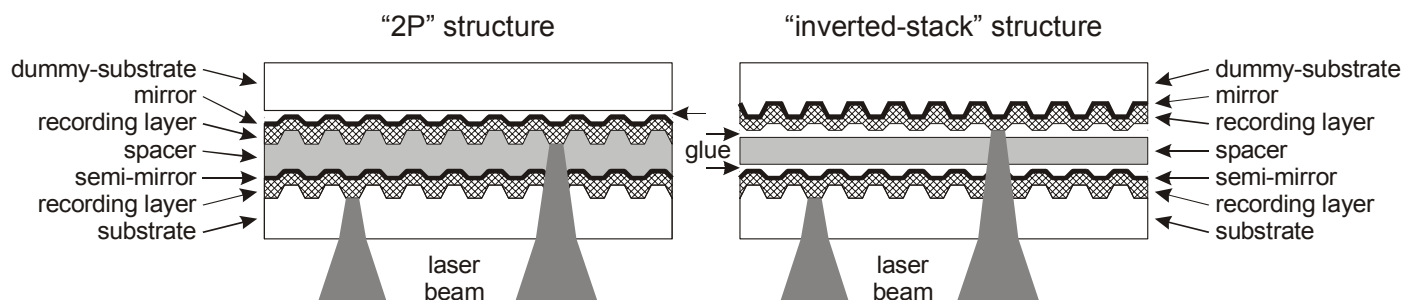
process of reallocating the physical sequence of units of data so as to render the data more immune to burst errors

4.10**layer structure**

Dual layer +R/+RW disks generally are constructed according to one of the following two structures:

“2P” structure: in this method the first recording layer (L0) is applied to the substrate with the impressed pre-groove, after which the recording layer is covered with a semi-transparent mirror. On top of this structure a spacer layer is applied, which in general consists of a Photo-Polymerization (2P) lacquer, in which the pre-groove for the second layer is impressed and fixated by means of UV-light. Next the second recording layer (L1) and a mirror are applied. Finally the dummy substrate is glued onto this structure.

“inverted-stack” structure: in this method the first recording layer (L0) is applied to the substrate with the impressed pre-groove, after which the recording layer is covered with a semi-transparent mirror. The dummy substrate with the impressed pre-groove for the second layer is covered with the mirror after which the recording layer (L1) is applied. Next the two substrates are glued together, separated by a spacer.

**4.11****mark**

non-reversible feature of the recording layer which may take the form of a less reflective area, a pit, or any other type or form that can be sensed by the optical system

NOTE The pattern of marks and spaces represents the data on the disk.

4.12**multi-session disk**

disk containing more than one set of Lead-in/Intro, Data, and Lead-out/Closure Zones

4.13

physical sector

smallest addressable part of a track in the Information Zone of a disk that can be accessed independently of other addressable parts of the Zone

4.14

recording layer

layer of the disk on which data is written during manufacture and/or use

4.15

Reed-Solomon code

RS

error detection and/or correction code

4.16

reference velocity

linear velocity that results in the nominal Channel bit rate of 26,156 25 Mbit/s

4.17

single-session disk

disk containing a Lead-in Zone, one Data Zone and a Lead-out Zone

4.18

session

continuous part of the Information Zone of the disk consisting of a Lead-in or Intro Zone, a Data Zone and a Lead-out or Closure Zone

4.19

space

feature of the recording layer represented by any area between two marks which can be sensed by the optical system

NOTE The pattern of marks and spaces represents the data on the disk.

4.20

spacer

transparent layer of the disk, which is provided for achieving an accurate separation of the pair of recording layers which are accessed by the optical beam through the same entrance surface

4.21

substrate

transparent layer of the disk, which is provided for mechanical support of the recording layer, through which the optical beam accesses the recording layer

4.22

track

360° turn of a continuous spiral

4.23

track pitch

distance between adjacent track centrelines, measured in a radial direction

4.24

Video Content Protection System

VCPS

method to prevent unauthorized copying and/or redistribution of video data that is recorded in the DVD+R/+RW Video Format

4.25**wobble**

continuous sinusoidal deviation of the track from the average centerline

NOTE Location information is included as phase modulated data in the wobble.

4.26**zone**

annular area of the disk

5 Conventions and notations

5.1 Representation of numbers

A measured value may be rounded off to the least significant digit of the corresponding specified value. For instance, it implies that a specified value of 1,26 with a positive tolerance of + 0,01 and a negative tolerance of - 0,02 allows a range of measured values from 1,235 to 1,274.

Numbers in decimal notations are represented by the digits 0 to 9.

Numbers in hexadecimal notation are represented by the hexadecimal digits 0 to 9 and A to F in parentheses.

The setting of bits is denoted by ZERO and ONE.

Numbers in binary notations and bit patterns are represented by strings of digits 0 and 1, with the most significant bit shown to the left. In a pattern of n bits, bit b_{n-1} shall be the most significant bit (msb) and bit b_0 shall be the least significant bit (lsb). Bit b_{n-1} shall be recorded first.

Negative values of numbers in binary notation are given as Two's complement.

In each data field, the data is recorded so that the most significant byte (MSB), identified as Byte 0, shall be recorded first and the least significant byte (LSB) last.

In a field of $8n$ bits, bit $b_{(8n-1)}$ shall be the most significant bit (msb) and bit b_0 the least significant bit (lsb). Bit $b_{(8n-1)}$ shall be recorded first.

5.2 Names

The names of entities, e.g. specific tracks, fields, etc., are given with an initial capital.