
Cutting tool data representation and exchange —

Part 306:

Creation and exchange of 3D models — Drills and countersinking tools for indexable inserts

*Représentation et échange des données relatives aux outils
coupants —*

*Partie 306: Création et échange des modèles 3D — Forets et outils à
chanfreiner et à lamer à plaquettes amovibles*

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Contents

Page

Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Starting elements, coordinate systems, planes	2
4.1 General	2
4.2 Reference system (PCS — Primary coordinate system)	2
4.3 Coordinate system at the cutting part	3
4.4 Planes	3
4.5 Adjustment coordinate system on workpiece side	4
4.5.1 General	4
4.5.2 Designation of the coordinate system workpiece side	4
5 Design of the model	5
5.1 General	5
5.2 Necessary properties for inserts	5
5.2.1 General	5
5.2.2 Properties for equilateral, equiangular and equilateral, non-equiangular inserts	5
5.2.3 Properties for non-equilateral, equiangular and non-equilateral, non-equiangular inserts	5
5.2.4 Design of the pocket seat feature	6
6 Twist drill for indexable inserts (ISYC: 306-01)	6
6.1 General	6
6.2 Necessary properties	7
6.3 Basic geometry	7
6.4 Determination of the position of the mounting coordinate system of insert	8
6.5 Chip flute and pocket seat	9
6.6 Twist drill assembly	11
7 Step drill (ISYC: 306-02)	13
7.1 General	13
7.2 Necessary properties	14
7.3 Basic geometry	15
7.4 Determination of the position of the mounting coordinate system of insert	16
7.5 Chip flute and pocket seat	17
7.6 Step drill assembly	18
8 Core drill (ISYC: 306-03)	20
8.1 General	20
8.2 Necessary properties	20
8.3 Basic geometry	21
8.4 Determination of the position of the mounting coordinate system of insert	21
8.5 Chip flute and pocket seat	21
8.6 Core drill assembly	22
9 Face countersinking tool (ISYC: 306-04)	23
9.1 General	23
9.2 Necessary properties	24
9.3 Basic geometry	24
9.4 Determination of the position of the mounting coordinate system of insert	25
9.5 Chip flute and pocket seat	25
9.6 Face countersinking tool assembly	26
10 Step countersinking tool (ISYC: 306-05)	27

10.1	General.....	27
10.2	Necessary properties.....	28
10.3	Basic geometry.....	29
10.4	Determination of the position of the mounting coordinate system of insert.....	30
10.5	Chip flute and pocket seat.....	30
10.6	Step countersinking tool assembly.....	30
11	Trepanning drill (ISYC: 306-06).....	31
11.1	General.....	31
11.2	Necessary properties.....	32
11.3	Basic geometry.....	32
11.4	Determination of the position of the mounting coordinate system of insert.....	33
11.5	Chip flute and pocket seat.....	34
11.6	Trepanning drill, assembled.....	36
12	Bell style countersinking tool (ISYC: 306-07).....	36
12.1	General.....	36
12.2	Necessary properties.....	37
12.3	Basic geometry.....	38
12.4	Determination of the position of the mounting coordinate system of insert.....	39
12.5	Chip flute and pocket seat.....	39
12.6	Bell style countersinking tool, assembled.....	40
13	Reverse countersinking tool (ISYC: 306-08).....	41
13.1	General.....	41
13.2	Necessary properties.....	42
13.3	Basic geometry.....	43
13.4	Determination of the position of the mounting coordinate system of insert.....	44
13.5	Chip flute and pocket seat.....	45
13.6	Assembled reverse countersinking tool.....	46
14	Step drill for adjustable solid drill (ISYC: 306-09).....	47
14.1	General.....	47
14.2	Necessary properties.....	48
14.3	Basic geometry.....	49
14.4	Determination of the position of the mounting coordinate system of insert.....	49
14.5	Chip flute and pocket seat.....	50
14.6	Step drill for solid twist drills, assembly.....	52
15	Twist drills for drilling blades or drilling inserts (ISYC: 306-10).....	52
15.1	General.....	52
15.2	Necessary properties.....	53
15.3	Basic geometry.....	53
15.4	Determination of the position of the mounting coordinate system of insert.....	54
15.5	Chip flute and pocket seat.....	54
15.6	Assembled twist drill for drilling blades or drilling inserts.....	55
16	Design of details.....	55
16.1	Basis for modelling.....	55
16.2	Fixing threads for inserts.....	56
16.3	Contact/clamping surfaces – orientation.....	56
16.4	Chamfers, roundings, others.....	56
17	Data exchange model.....	56
Annex A (informative) Information about nominal dimensions.....		57
Bibliography.....		58

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 29, *Small tools*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

A list of all parts in the ISO 13399 series can be found on the ISO website.

Introduction

This document defines the concept of how to design simplified 3D models of drills and countersinking tools for indexable inserts, that can be used for NC-programming, simulation of the manufacturing processes and the determination of collision within machining processes. It is not intended to standardize the design of the cutting tool itself.

A cutting tool is used in a machine to remove material from a workpiece by a shearing action at the cutting edges of the tool. Cutting tool data that can be described by the ISO 13399 series include, but are not limited to, everything between the workpiece and the machine tool. Information about inserts, solid tools, assembled tools, adaptors, components and their relationships can be represented by this document. The increasing demand providing the end user with 3D models for the purposes defined above is the basis for the development of the ISO 13399 series.

The objective of the ISO 13399 series is to provide the means to represent the information that describes cutting tools in a computer sensible form that is independent from any particular computer system. The representation will facilitate the processing and exchange of cutting tool data within and between different software systems and computer platforms and support the application of this data in manufacturing planning, cutting operations and the supply of tools. The nature of this description makes it suitable not only for neutral file exchange, but also as a basis for implementing and sharing product databases and for archiving. The methods that are used for these representations are those developed by ISO/TC 184, *Automation systems and integration*, SC 4 *Industrial data*, for the representation of product data by using standardized information models and reference dictionaries.

Definitions and identifications of dictionary entries are defined by means of standard data that consist of instances of the EXPRESS entity data types defined in the common dictionary schema, resulting from a joint effort between ISO/TC 184/SC 4 and IEC/TC 3/SC 3D *Product properties and classes and their identification*, and in its extensions defined in ISO 13584-24 and ISO 13584-25.

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Cutting tool data representation and exchange —

Part 306:

Creation and exchange of 3D models — Drills and countersinking tools for indexable inserts

1 Scope

This document specifies a concept for the design of tool items, limited to any kind drilling and countersinking tools for indexable inserts, together with the usage of the related properties and domains of values.

This document specifies the requirements of simplified 3D models for data exchange of drills and countersinking tools for indexable inserts.

The following are outside the scope of this document:

- applications where these standard data may be stored or referenced;
- concept of 3D models for cutting tools;
- concept of 3D models for cutting items;
- concept of 3D models for other tool items not being described in the scope of this document;
- concept of 3D models for adaptive items;
- concept of 3D models for assembly items and auxiliary items.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/TS 13399-50, *Cutting tool data representation and exchange — Part 50: Reference dictionary for reference systems and common concepts*

ISO/TS 13399-80, *Cutting tool data representation and exchange — Part 80: Creation and exchange of 3D models — Overview and principles*

ISO/TS 13399-201, *Cutting tool data representation and exchange — Part 201: Creation and exchange of 3D models — Regular inserts*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>