



SLOVENSKI STANDARD

oSIST prEN 12681-2:2025

01-oktober-2025

Livarstvo - Radiografsko preskušanje - 2. del: Tehnike z digitalnimi detektorji

Founding - Radiographic testing - Part 2: Techniques with digital detectors

Gießereiwesen - Durchstrahlungsprüfung - Teil 2: Techniken mit digitalen Detektoren

Fonderie - Contrôle par radiographie - Partie 2 : Techniques à l'aide de détecteurs numériques

Ta slovenski standard je istoveten z: prEN 12681-2

ICS:

77.040.20

Neporušitveno preskušanje
kovin

Non-destructive testing of
metals

oSIST prEN 12681-2:2025

en,fr,de

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

DRAFT
prEN 12681-2

July 2025

ICS 77.040.20

Will supersede EN 12681-2:2017

English Version

**Founding - Radiographic testing - Part 2: Techniques with
digital detectors**

Fonderie - Contrôle par radiographie - Partie 2 :
Techniques à l'aide de détecteurs numériques

Gießereiwesen - Durchstrahlungsprüfung - Teil 2:
Techniken mit digitalen Detektoren

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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prEN 12681-2:2025 (E)**European foreword**

This document (prEN 12681-2:2025) has been prepared by Technical Committee CEN/TC 190 “Foundry technology”, the secretariat of which is held by DIN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 12681-2:2017.

The significant technical changes with respect to EN 12681-2:2017 are given in Annex J.

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Introduction

Radiography can be used to detect internal discontinuities in a casting. The discontinuities can be gas holes, non-metallic inclusions, shrinkage, cracks, inserts or chills or inclusions that have lower or higher densities than the parent metal. This document gives acceptance criteria through severity levels.

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