
Lepila - Lepila za les za nekonstrukcijsko uporabo - Ugotavljanje natezno-strižne trdnosti spojev s preklopom

Adhesives - Wood adhesives for non-structural applications - Determination of tensile shear strength of lap joints

Klebstoffe - Holzklebstoffe für nichttragende Anwendungen - Bestimmung der Klebfestigkeit von Längsklebung im Zugversuch

Adhésifs - Colles pour bois à usages non structuraux - Détermination de la résistance au cisaillement en traction des joints à recouvrement

Ta slovenski standard je istoveten z: **prEN 205**

ICS:

83.180

Lepila

Adhesives

oSIST prEN 205:2026**en,fr,de**

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

DRAFT
prEN 205

August 2026

ICS 83.180

Will supersede EN 205:2016

English Version

Adhesives - Wood adhesives for non-structural applications - Determination of tensile shear strength of lap joints

Adhésifs - Colles pour bois à usages non structuraux -
Détermination de la résistance au cisaillement en
traction des joints à recouvrement

Klebstoffe - Holzklebstoffe für nichttragende
Anwendungen - Bestimmung der Klebfestigkeit von
Längsklebung im Zugversuch

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 193.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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European foreword

This document (prEN 205:2026) has been prepared by Technical Committee CEN/TC 193 “Adhesives”, the secretariat of which is held by UNE.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 205:2016.

Compared to EN 205:2016 the following modifications have been made:

- a) in the scope it is specified that the standard is relevant to assess the strength of bonds with a thin bond line;
- b) in Clause 3 the definition relevant to “open assembly time” was added;
- c) in Clause 5, updating of testing machine apparatus;
- d) in Clause 6.1 specific details to correlate standard climates and wood moisture contents was introduced;
- e) in Clause 6.2 a clearer explanation about adhesive spread was introduced;
- f) in Clause 6.3 a new title for Figure 2 was introduced;
- g) New Annex B “Examples of adhesive application equipment and devices to handle the specimen during conditioning sequences” was introduced;
- h) in Clause 6.6 rate of traverse for each durability class was introduced.