
Orodja za vijake in matice - Ročna vrtilna orodja - 2. del: Zahteve za umerjanje in določanje merilne negotovosti (ISO/DIS 6789-2:2025)

Assembly tools for screws and nuts - Hand torque tools - Part 2: Requirements for calibration and determination of measurement uncertainty (ISO/DIS 6789-2:2025)

Outils de manoeuvre pour vis et écrous - Outils dynamométriques à commande manuelle - Partie 2: Exigences d'étalonnage et détermination de l'incertitude de mesure (ISO/DIS 6789-2:2025)

Ta slovenski standard je istoveten z: prEN ISO 6789-2

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ICS:

25.140.30 Orodja za ročno uporabo Hand-operated tools

oSIST prEN ISO 6789-2:2025

en,fr,de



DRAFT International Standard

ISO/DIS 6789-2

Assembly tools for screws and nuts — Hand torque tools —

Part 2:

Requirements for calibration and determination of measurement uncertainty

*Outils de manoeuvre pour vis et écrous — Outils
dynamométriques à commande manuelle —*

*Partie 2: Exigences d'étalonnage et détermination de l'incertitude
de mesure*

ICS: 25.140.30

ISO/TC 29/SC 10

Secretariat: DIN

Voting begins on:
2025-06-23

Voting terminates on:
2025-09-15

This document is circulated as received from the committee secretariat.

ISO/CEN PARALLEL PROCESSING

Reference number
ISO/DIS 6789-2:2025(en)

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CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

ISO/DIS 6789-2:2025(en)

Contents

Page

Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms, definitions and symbols	1
3.1 Terms and definitions	2
3.2 Symbols, designations and units	3
4 General requirements for torque calibration and angle calibration	4
4.1 Calibration by the manufacturer of the torque tool	4
4.2 Calibration during use	4
4.3 Ambient conditions	5
4.4 Calibration system	5
5 Torque calibration - specific requirements	6
5.1 Torque measurement - application	6
5.1.1 Orientation of torque tools to be calibrated	6
5.1.2 Loading methods for torque tools to be calibrated	8
5.2 Torque measurement - loading sequence	9
5.2.1 General	9
5.2.2 Preloading sequence	9
5.2.3 Loading sequence	10
5.3 Torque measurement - error	10
5.4 Torque measurement - sources of uncertainty	11
5.4.1 General	11
5.4.2 Evaluation of Type B uncertainties due to the torque tool	11
5.4.3 Evaluation of Type A uncertainty due to the torque tool	17
6 Torque measurement - determination of the result	18
6.1 Determination of the relative standard measurement uncertainty, w	18
6.2 Determination of the relative expanded measurement uncertainty, W	19
6.3 Determination of the relative measurement uncertainty interval, W'	19
7 Angle calibration - specific requirements	19
7.1 Angle measurement - application	19
7.2 Angle measurement - loading sequence	20
7.2.1 General	20
7.2.2 Loading sequence	20
7.2.3 Ratcheting function	21
7.3 Angle measurement	21
7.3.1 Measurement error	21
7.3.2 Error due to bending of the tool	22
7.3.3 Evaluation of Type B angle measurement uncertainties due to the torque tool	22
7.3.4 Evaluation of Type B angle measurement uncertainties due to the torque tool	22
8 Angle measurement - determination of the result	23
8.1 Determination of the relative standard measurement uncertainty, w	23
8.2 Determination of the relative expanded measurement uncertainty, W	24
8.3 Determination of the relative measurement uncertainty interval, W'	24
9 Calibration certificate	24
Annex A (informative) Calculation example for an indicating torque tool (Type I)	26
Annex B (informative) Calculation example for a setting torque tool (Type II)	33
Annex C (informative) Minimum requirements for the calibration of the torque measurement device and the estimation of its measurement uncertainty	39

ISO/DIS 6789-2:2025(en)

Annex D (informative) Calculation example for a torque tool with angle	40
Bibliography	46

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Foreword

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This document was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 10, *Assembly tools for screws and nuts, pliers and nippers*.

The new edition of ISO 6789-2, together with revisions of ISO 6789-1 and the addition of ISO 6789-3, cancel and replace ISO 6789-1:2017 and ISO 6789-2:2017 which have been technically revised with changes as follows. ISO 6789-1:2017 has been divided into two parts. The requirements for design and quality control during manufacture as well as the manufacturer's Declaration of Conformance are now solely aimed at manufacturers and remain in ISO 6789-1. The minimum requirements for conformance checking of tools during use are moved to the new ISO 6789-3.

Minimum requirements for calibration are still found in this standard ISO 6789-2

A list of all parts in the ISO 6789 series can be found on the ISO website.