



SLOVENSKI STANDARD SIST EN 15180:2025

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Stroji za predelavo hrane - Dodajalne naprave - Varnostne in higienske zahteve

Food processing machinery - Food depositors - Safety and hygiene requirements

Nahrungsmittelmaschinen - Nahrungsmittelportioniermaschinen - Sicherheits- und Hygieneanforderungen

Machines pour les produits alimentaires - Doseuses alimentaires - Prescriptions relatives à la sécurité et à l'hygiène

Ta slovenski standard je istoveten z: **EN 15180:2025**

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Tovarne in oprema za
živilsko industrijo

Plants and equipment for the
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**Food processing machinery - Food depositors - Safety and
hygiene requirements**

Machines pour les produits alimentaires - Doseuses
alimentaires - Prescriptions relatives à la sécurité et à
l'hygiène

Nahrungsmittelmaschinen -
Nahrungsmittelportioniermaschinen - Sicherheits- und
Hygieneanforderungen

This European Standard was approved by CEN on 3 February 2025.

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European foreword

This document (EN 15180:2025) has been prepared by Technical Committee CEN/TC 153 “Machinery intended for use with foodstuffs and feed”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2025, and conflicting national standards shall be withdrawn at the latest by September 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15180:2014.

EN 15180:2025 includes the following significant technical changes with respect to EN 15180:2014:

- Normative references have been changed to reflect the changes that have been made to B1- and B2-standards.
- The structure of the standard has been changed, so it complies with CEN Guide 414:2017.
- Annex ZA has been updated regarding the requests of the European Commission on Machinery Directive (2006/42/EC).

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annex ZA, which is an integral part of this document.

Any feedback and questions on this document should be directed to the users' national standards body.

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