

**SLOVENSKI STANDARD
SIST EN 15895:2025**

01-september-2025

Ročna orodja za pritrjevanje in trdo označevanje s prašnim pogonom - Varnostne zahteve

Powder actuated hand-held fixing and hard marking tools - Safety requirements

Pulverkraftbetriebene handgeführte Befestigungs- und Markierungswerkzeuge - Sicherheitsanforderungen

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ICS:

25.140.99 Druga ročna orodja Other hand-held tools

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**EUROPEAN STANDARD
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ICS 25.140.99

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English Version

**Powder actuated hand-held fixing and hard marking tools -
Safety requirements**

Outils portatifs de scellement et de marquage
actionnés par poudre - Exigences de sécurité

Pulverbetriebene handgeführte Befestigungs- und
Hartmarkierungswerzeuge -
Sicherheitsanforderungen

This European Standard was approved by CEN on 4 May 2025.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

	Page
European foreword	4
Introduction	6
1 Scope.....	7
2 Normative references.....	7
3 Terms and definitions.....	8
4 Safety requirements and/or protective measures	29
4.1 General.....	29
4.1.1 Safety requirements	29
4.1.2 Additional requirements.....	29
4.2 Carrying box and tools to be supplied.....	29
4.3 General design of the tool	29
4.4 Resistance at overpressure and temperature / operating safety and reliability.....	30
4.4.1 General.....	30
4.4.2 Pressure resistance.....	30
4.4.3 Temperature resistance / operating safety	30
4.4.4 Compatibility with collated cartridges	31
4.5 Velocity limit of the piston and of the fasteners (fixing tools)	31
4.6 Safe retention of the piston of a powder actuated tool.....	31
4.7 Prevention of unintentional firing.....	32
4.7.1 Operating safety	32
4.7.2 Impact safety	32
4.7.3 Drop safety	32
4.7.4 Free firing safety	32
4.8 Reduction of noise emission	32
4.9 Reduction of recoil	32
4.10 Exhaust of combustion gases	33
4.11 Ergonomics.....	33
4.11.1 General.....	33
4.11.2 Handle.....	33
4.11.3 Trigger and actuation.....	33
5 Verification of the safety requirements and/or protective measures	34
5.1 General.....	34
5.2 Verification of equipment and packaging.....	34
5.3 Verification of safe design.....	34
5.4 Verification of resistance at overpressure and of operating safety	34
5.4.1 General.....	34
5.4.2 Overpressure test	35
5.4.3 Verification of temperature resistance and operating safety	35
5.4.4 Verification of correct breech function for tools with cartridges collated in strips.....	35
5.5 Verification of the permissible muzzle velocity (fixing tools).....	36
5.6 Verification of the safe retention of the piston	37
5.7 Prevention of unintentional firing or improper use	38
5.7.1 Verification of safe operation.....	38
5.7.2 Verification of firing safety in the case of impacts and blows.....	38
5.7.3 Verification of free fall safety	38

5.7.4	Verification of free firing safety	39
5.8	Verification of the noise emission	39
5.9	Verification of the recoil (shock) levels.....	39
5.10	Verification of exhaust direction	39
5.11	Verification of ergonomic design.....	39
6	Information for use.....	40
6.1	General	40
6.2	Signals and warning device.....	40
6.3	Accompanying documents	40
6.3.1	General	40
6.3.2	Information for the safe use	41
6.3.3	Information for maintenance and servicing.....	42
6.3.4	Information on noise emission.....	42
6.3.5	Information on vibration	43
6.4	Residual risks.....	43
6.4.1	Emission of hazardous substances: Carbon monoxide	43
6.4.2	Emission of hazardous substances: Lead	43
6.5	Marking	44
Annex A (normative)	Values of combustion equation for the calculation of maximum gas pressure p_{\max} in the cartridge chamber according to 3.21	45
Annex B (informative)	Volumes in cartridge and cartridge chamber relevant for the internal ballistics of a powder actuated tool	48
Annex C (informative)	Example of testing procedures for determination of muzzle velocity	49
Annex D (normative)	Testing for the verification of safe operation.....	50
Annex E (normative)	Noise test code.....	52
Annex F (informative)	Information on the ergonomic design of the handle	62
Annex G (normative)	Essential safety dimensions	63
Annex H (normative)	Testing for the verification of safe operation (system test).....	64
Annex I (informative)	List of significant hazards.....	65
Annex ZA (informative)	Relationship between this European Standard and the essential requirements of Directive 2006/42/EC aimed to be covered.....	68
Bibliography		70

EN 15895:2025 (E)

European foreword

This document (EN 15895:2025) has been prepared by Technical Committee CEN/TC 213 "Powder actuated hand-held tools - Safety", the secretariat of which is held by SNV.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2025, and conflicting national standards shall be withdrawn at the latest by December 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15895:2011+A1:2018.

EN 15895:2025 includes the following significant technical changes with respect to EN 15895:2011+A1:2018:

- applicability for single cartridge, collated cartridges in disks as well as collated cartridges in strips;
- enhanced design requirements for safety-related parts;
- improved compatibility with EN 16264:2014 to enable conformity assessments of new tool/cartridge systems;
- updated requirements for drop tests;
- new and updated terms and definitions and enhanced drawings;
- new and updated standard references;
- updated informative Annex ZA.

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This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annex ZA, which is an integral part of this document.

This document has been drawn up in co-operation with representatives of manufacturers of cartridge-operated hand-held tools and health and safety authorities (Schweizerische Unfallversicherung (SUVA)).

The "Permanent International Commission for the Proof of Small Arms, C.I.P." has given substantial contributions to this document. The C.I.P. regulations pertinent to powder actuated hand-held tools have been largely integrated in this document.

Normative and informative annexes to this document are indicated in the contents list.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland,

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