



SLOVENSKI STANDARD
SIST EN 17160:2026

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Pravila za kategorije proizvodov za keramične ploščice

Product category rules for ceramic tiles

Produktkategorieregeln für keramische Fliesen und Platten

Règles de définition des catégories de produits pour les carreaux céramiques

Ta slovenski standard je istoveten z: EN 17160:2026

ICS:

91.100.23 Keramične ploščice Ceramic tiles

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Product category rules for ceramic tiles

Règles de définition des catégories de produits pour les
carreaux céramiques

Produktkategorieregeln für keramische Fliesen und
Platten

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EN 17160:2026 (E)

European foreword

This document (EN 17160:2026) has been prepared by Technical Committee CEN/TC 67 “Ceramic Tiles”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2026 and conflicting national standards shall be withdrawn at the latest by October 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 17160:2019.

EN 17160:2026 includes the following significant technical changes with respect to EN 17160:2019:

- update in relation to the latest revision of EN 15804:2012+A2:2019.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

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1 Scope

This document defines Product Category Rules (PCR) providing guidelines and rules for developing a type III environmental declaration (as in EN 15804:2012+A2:2019) for ceramic tiles produced by extrusion and dry-pressing techniques, mainly used for internal and/or external floorings and walls coverings, facade cladding.

The c-PCR:

- define the indicators to be declared, information to be provided and the way in which they are collated and reported;
- describe which stages of ceramic tiles' life cycle are considered in the EPD and which processes are to be included in the life cycle stages;
- define rules for the development of scenarios;
- include the rules for calculating the Life Cycle Inventory and the Life Cycle Impact Assessment underlying the EPD, including the specification of the data quality to be applied;
- include the rules for reporting predetermined, environmental and health information, that is not covered by LCA for a ceramic tile, construction process and construction service where necessary;
- define the conditions under which ceramic tiles can be compared based on the information provided by EPD;
- include Annex A to Annex E in alignment to EN 15804:2012+A2:2019.

This PCR is intended to be used for cradle to grave and module D assessment.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies

EN 14411:2016, *Ceramic tiles — Definition, classification, characteristics, assessment and verification of constancy of performance and marking*

EN 15804:2012+A2:2019,¹ *Sustainability of construction works — Environmental product declarations — Core rules for the product category of construction products*

EN 15941:2024, *Sustainability of construction works — Data quality for environmental assessment of products and construction work — Selection and use of data*

¹ As impacted by EN 15804:2012+A2:2019/AC:2021.