



SLOVENSKI STANDARD
SIST EN IEC 62397:2026

01-julij-2026

**Jedrske elektrarne - Merilna in nadzorna oprema za zagotavljanje varnosti -
Detektorji upora temperature (IEC 62397:2022)**

Nuclear power plants - Instrumentation and control important to safety - Resistance temperature detectors (IEC 62397:2022)

Kernkraftwerke - Leittechnik mit sicherheitstechnischer Bedeutung - Widerstands-Temperaturfühler (IEC 62397:2022)

Centrales nucléaires de puissance - Instrumentation et contrôle-commande importants pour la sûreté - Sondes à résistance (IEC 62397:2022)

Ta slovenski standard je istoveten z: **EN IEC 62397:2026**

ICS:

27.120.20 Jedrske elektrarne. Varnost Nuclear power plants. Safety

SIST EN IEC 62397:2026

en

Sample Document

get full document from standards.iteh.ai

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN IEC 62397

June 2026

ICS 27.120.20

English Version

**Nuclear power plants - Instrumentation and control important to
safety - Resistance temperature detectors
(IEC 62397:2022)**

Centrales nucléaires de puissance - Instrumentation et
contrôle-commande importants pour la sûreté - Sondes à
résistance
(IEC 62397:2022)

Kernkraftwerke - Leittechnik mit sicherheitstechnischer
Bedeutung - Widerstands-Temperaturfühler
(IEC 62397:2022)

This European Standard was approved by CENELEC on 2026-02-09. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 62397:2026 (E)**European foreword**

This document (EN IEC 62397:2026) consists of the text of document IEC 62397:2022, prepared by IEC/SC 45A "Instrumentation, control and electrical power systems of nuclear facilities" of IEC/TC 45 "Nuclear instrumentation".

The following dates are fixed:

- latest date by which this document has to be (dop) 2027-06-30 implemented at national level by publication of an identical national standard or by endorsement
- latest date by which the national standards (dow) 2029-06-30 conflicting with this document have to be withdrawn

As stated in the nuclear safety directive 2009/71/EURATOM, Chapter 1, Article 2, item 2, Member States are not prevented from taking more stringent safety measures in the subject-matter covered by the Directive, in compliance with Community law.

In a similar manner, this document does not prevent Member States from taking more stringent nuclear safety and/or security measures in the subject-matter covered by this document.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

get full document from standards.iteh.ai

Endorsement notice

The text of the International Standard IEC 62397:2022 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated:

IEC 61298-2 NOTE Approved as EN 61298-2

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cencenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-2-6	2007	Environmental testing - Part 2-6: Tests - Test Fc: Vibration (sinusoidal)	EN 60068-2-6	2008
IEC 60068-2-30	2005	Environmental testing - Part 2-30: Tests - Test Db: Damp heat, cyclic (12 h + 12 h cycle)	EN 60068-2-30	2005
IEC 60751	2022	Industrial platinum resistance thermometers and platinum temperature sensors	EN IEC 60751	2022
IEC/IEEE 60780-323	2016	Nuclear facilities - Electrical equipment important to safety - Qualification	EN 60780-323	2017
IEC/IEEE 60980-344	2020	Nuclear facilities - Equipment important to safety - Seismic qualification	EN IEC/IEEE 60980-344	2021

Sample Document

get full document from standards.iteh.ai



IEC 62397

Edition 2.0 2022-11

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Nuclear power plants – Instrumentation and control important to safety –
Resistance temperature detectors**

**Centrales nucléaires de puissance – Instrumentation et contrôle-commande
importants pour la sûreté – Sondes à résistance**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 27.120.20

ISBN 978-2-8322-6045-6

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD.....	4
INTRODUCTION.....	7
1 Scope.....	9
2 Normative references	9
3 Terms, definitions and abbreviated terms	9
3.1 Terms and definitions.....	10
3.2 Abbreviated terms.....	11
4 Design and construction requirements	12
4.1 General.....	12
4.2 Reliability.....	12
4.3 Materials.....	12
4.3.1 General	12
4.3.2 Radiation dose to materials	12
4.3.3 Resistance element material.....	12
4.3.4 Seals and adhesives.....	13
4.4 Connections.....	13
4.4.1 Structural type	13
4.4.2 Electrical connection.....	14
4.4.3 Mechanical connection	16
4.5 Manufacturing quality.....	17
4.6 Ambient conditions (normal and accident operations) and qualification	17
4.7 RTD performance.....	18
4.7.1 General	18
4.7.2 Accuracy	18
4.7.3 Resistance temperature calibration.....	18
4.7.4 Self-heating error.....	19
4.7.5 Thermal response time	19
4.7.6 Interchangeability	20
4.7.7 Electrical insulation resistance.....	20
4.7.8 Repeatability (thermal shock)	20
4.7.9 Vibration.....	20
4.7.10 Steam test.....	21
4.7.11 Thermal cycling	21
4.7.12 Dielectric inspection	21
4.7.13 Hydraulic strength	21
4.7.14 <i>In situ</i> response time testing	21
4.8 Identification	22
4.9 Failure mode and effects analysis	22
5 Inspection and tests	22
5.1 General.....	22
5.2 Inspection and test failure	23
5.3 Inspection and test reports.....	23
5.4 Test method.....	23
5.4.1 Assembly and appearance inspection	23
5.4.2 Calibration procedure	23
5.4.3 Self-heating test	24

5.4.4	Thermal response time	24
5.4.5	Insulation resistance test	24
5.4.6	Repeatability test (thermal shock)	24
5.4.7	Vibration test	24
5.4.8	Steam test	25
5.4.9	Thermal cycling	25
5.4.10	Dielectric inspection test	25
5.4.11	Hydraulic test	25
5.4.12	<i>In situ</i> response time test	26
5.4.13	Cross-calibration testing	26
5.5	Production test	27
5.6	Qualification test	28
6	Documentation	29
Annex A (informative)	<i>In situ</i> response time test methods	31
A.1	Loop current step response test (LCSR)	31
A.2	Calculation of the response time by temperature noise (passive method)	34
A.3	Self-heating method (active method)	36
A.4	Instructions for the application of test	38
Bibliography	39
Figure 1	– Form and dimensions of an RTD	13
Figure 2	– Installation of a rigid RTD (Type I)	14
Figure 3	– Installation of a rigid RTD (Type II) long insertion	14
Figure 4	– Installation of a rigid RTD (Type II) short insertion	14
Figure 5	– Type A of RTD connection	16
Figure 6	– Type B of RTD connection	16
Figure A.1	– LCSR and plunge transients	33
Figure A.2	– Power spectrum density (PSD) plot of a sensor (smoothing of the power spectrum)	35
Figure A.3	– Power spectrum density (PSD) plot of a sensor (associated modal response)	36

INTERNATIONAL ELECTROTECHNICAL COMMISSION

NUCLEAR POWER PLANTS – INSTRUMENTATION AND CONTROL IMPORTANT TO SAFETY – RESISTANCE TEMPERATURE DETECTORS

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 62397 has been prepared by subcommittee 45A: Instrumentation, control and electrical power systems of nuclear facilities, of IEC technical committee 45: Nuclear instrumentation. It is an International Standard.

This second edition cancels and replaces the first edition, published in 2007; it also cancels and replaces the first edition of IEC 61224:1993. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- 1) The definitions, terms, references, test methods, test requirements and other contents in IEC 61224 are incorporated into the corresponding clauses of IEC 62397, including the situ response time test methods;
- 2) Move the second paragraph of Scope to 4.1 and add "certain design extension conditions" in the text;
- 3) Add the definition of temperature units of ITS-90;

- 4) Add reference standards, including IEC 60737:2010, IEC 60751:2022, IEC 62765-2:2019, IEC 62342:2007, IEC 62385:2007, IEC 61298-2, IEC 60068-2;
- 5) Update the reference IEC 60780 to IEC/IEEE 60780-323:2016; update the reference IEC 60980 to IEC/IEEE 60980-344:2020;
- 6) Delete the outdated definition of "accuracy (measurement)" and modify the definition of "calibration", "drift" and "response time";
- 7) Add the terms and definitions of "cross-calibration (cross-validation)", "self-heating index", "tolerance of RTD", "sheath", "*in situ* measurement", and some abbreviated terms (e.g., NPP);
- 8) Delete the reference values of failure rate, radiation dose, contact resistance and leak rate, environmental conditions and test conditions in 4.2, 4.3.2, 4.4.2.2, 4.6, 5.4.7;
- 9) Clarify 4.3.1;
- 10) Add "fast neutron damage" and " β irradiation" in 4.3.2 and correct the requirement for material change to be "shall not";
- 11) Replace platinum description with general material requirement in 4.3.3;
- 12) Delete the statement on sealant elements and flat sealants;
- 13) Add labels of dust cover, spring and extension tube in Figure 3 and Figure 4 and correct a typo in Figure 6;
- 14) Add electrical connector configuration requirement referring to IEC 60751 in 4.4.2.1;
- 15) Modify the temperature rating requirement of type I connector in 4.4.2.2 and add the definition of manufacturer in the footnote;
- 16) Add the type of connection for RTD mounted in pipe and relax the statement on spring force in 4.4.3.1;
- 17) Modify the type I and type II statement in 4.4;
- 18) Change the subtitle to "Manufacturing Quality" and add detailed requirements in 4.5;
- 19) Considering the application for difference types of nuclear power plants, in 4.6 and 4.7 introduce the concept that the user shall specify the requirements, test method and acceptance criteria for tests depending on the application of the subject RTD;
- 20) Delete the last three paragraphs in 4.6;
- 21) Add detailed performance requirements in 4.7 and move the test requirements to a new subclause 5.4 "Test method";
- 22) Replace "330 °C" in the standard with the (highest) operating temperature;
- 23) Add a new subclause "4.7.1 General" to describe the general requirements and restate *in situ* response time measurement requirement;
- 24) Add the Callendar formula for temperature range of -200 °C to 0 °C and delete the temperature tolerance values and refer to IEC 60751 in 4.7.3;
- 25) Supplement detailed requirements of "self-heating error" in 4.7.4;
- 26) Change the subtitle to "thermal response time" in 4.7.5 and delete the definition of thermal response time;
- 27) Relax the performance requirements to "should" in 4.7.8, 4.7.9, 4.7.10, 4.7.11 and 4.7.13, and relax the steam test requirement to only RTDs used in steam environment;
- 28) Merge "Insulation resistance test after storage" into "Electrical insulation resistance", reduce the requirement and change insulation resistance under 200 °C to be 10 M Ω in 4.7.7;
- 29) Add "Dielectric inspection" and "Hydraulic strength" as 4.7.12 and 4.7.13;
- 30) Revise description on *in situ* response time testing in 4.7.14;
- 31) Add identifications in 4.8;
- 32) Delete the insulation breakdown test;
- 33) Refer to IEC 60751 for self-heating test in 5.4.3;

- 34) Delete the vibration spectrum for vibration test, and refer to IEC 60068-2-6 in 5.4.7;
- 35) Revise thermal cycling test requirement to be more general and refer to IEC 60068-2-30 in 5.4.9;
- 36) Add 5.4.13 "Cross-calibration testing";
- 37) Add dielectric inspection test and hydraulic test as product tests in 5.5 and note that the user can specify the test requirement;
- 38) Add dielectric inspection test and hydraulic test as qualification tests in 5.6, note that the user can specify the test requirement, and refer to IEC/IEEE 60780-323 and IEC/IEEE 60980-344 or pertinent national guides and regulations;
- 39) Change title from "Technical information required" to "Documentation" of Clause 6 and add "the regular maintenance strategy" in performance specification;
- 40) Add an informative annex "Annex A *In situ* response time test methods" to include the related information from IEC 61224, update figures and cross-references, and cite it in 4.7.13 and 5.4.12;
- 41) Add the IAEA documents in bibliography.

The text of this International Standard is based on the following documents:

Draft	Report on voting
45A/1447/FDIS	45A/1454/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.