
**Popis in kvalifikacija varilnih postopkov za proizvodno varjenje jeklenih ulitkov
(ISO 11970:2025)**

Specification and qualification of welding procedures for production welding of steel castings (ISO 11970:2025)

Anforderungen und Anerkennung von Schweißverfahren für das Produktionsschweißen von Stahlguss (ISO 11970:2025)

Descriptif et qualification de modes opératoires de soudage pour le soudage de production des aciers moulés (ISO 11970:2025)

Ta slovenski standard je istoveten z: EN ISO 11970:2025

[SIST EN ISO 11970:2026](https://standards.iteh.ai/catalog/standards/sist/c9c9f1d0-b51c-405d-a58b-341697962caa/sist-en-iso-11970-2026)

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ICS:

25.160.10	Varilni postopki in varjenje	Welding processes
77.140.80	Železni in jekleni ulitki	Iron and steel castings

SIST EN ISO 11970:2026

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 11970

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ICS 25.160.10; 77.140.80

Supersedes EN ISO 11970:2016

English Version

Specification and qualification of welding procedures for
production welding of steel and nickel-base castings (ISO
11970:2025)

Descriptif et qualification de modes opératoires de
soudage pour le soudage de production des pièces
moulées en acier et à base de nickel (ISO 11970:2025)

Schweißanweisungen für das Produktionsschweißen
von Stahlgussteilen und deren Qualifizierung (ISO
11970:2025)

This European Standard was approved by CEN on 24 November 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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