

SLOVENSKI STANDARD

SIST EN ISO 14732:2025

01-september-2025

Nadomešča:

SIST EN ISO 14732:2013

Varilno osebje - Preskušanje za kvalifikacijo varilnih operaterjev in pomožnega osebja za popolnoma mehanizirano in avtomatizirano varjenje kovinskih materialov (ISO 14732:2025)

Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials (ISO 14732:2025)

Schweißpersonal - Prüfung von Bedienern und Einrichtern zum mechanischen und automatischen Schweißen von metallischen Werkstoffen (ISO 14732:2025)

Personnel en soudage - Épreuve de qualification des opérateurs soudeurs et des régleurs en soudage pour le soudage mécanisé et le soudage automatique des matériaux métalliques (ISO 14732:2025)

<https://standards.iteh.ai/catalog/standards/sist/9ee0d730-76dd-4d97-a4a9-a8dbe4b36587/sist-en-iso-14732-2025>

Ta slovenski standard je istoveten z: EN ISO 14732:2025

ICS:

03.100.30	Vodenje ljudi	Management of human resources
25.160.01	Varjenje, trdo in mehko spajkanje na splošno	Welding, brazing and soldering in general

SIST EN ISO 14732:2025

en,fr,de

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 14732

July 2025

ICS 25.160.01

Supersedes EN ISO 14732:2013

English Version

Welding personnel - Qualification testing of welding
operators and weld setters for mechanized and automatic
welding of metallic materials (ISO 14732:2025)

Personnel en soudage - Épreuve de qualification des
opérateurs soudeurs et des régleurs en soudage pour
le soudage mécanisé et le soudage automatique des
matériaux métalliques (ISO 14732:2025)

Schweißpersonal - Prüfung von Bedienern und
Einrichtern zum mechanischen und automatischen
Schweißen von metallischen Werkstoffen (ISO
14732:2025)

This European Standard was approved by CEN on 9 June 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.

<https://standards.iteh.ai/catalog/standards/sist/9ee0d730-76dd-4d97-a4a9-a8dbe4b36587/sist-en-iso-14732-2025>



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN ISO 14732:2025 (E)

Contents	Page
European foreword.....	3
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2014/68/EU (PED) aimed to be covered.....	4
Annex ZB (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2014/29/EU (SPVD) aimed to be covered	9

iTeh Standards
(<https://standards.itih.ai>)
Document Preview

[SIST EN ISO 14732:2025](https://standards.itih.ai/catalog/standards/sist/9ee0d730-76dd-4d97-a4a9-a8dbe4b36587/sist-en-iso-14732-2025)

<https://standards.itih.ai/catalog/standards/sist/9ee0d730-76dd-4d97-a4a9-a8dbe4b36587/sist-en-iso-14732-2025>

European foreword

This document (EN ISO 14732:2025) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2026, and conflicting national standards shall be withdrawn at the latest by January 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 14732:2013.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annex ZA and ZB, which is an integral part of this document.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Endorsement notice

The text of ISO 14732:2025 has been approved by CEN as EN ISO 14732:2025 without any modification.