
Predelava, recikliranje, obdelava in odlaganje blata - Zahteve in priporočila za delovanje naprav za anaerobni razkroj (ISO 19388:2023)

Sludge recovery, recycling, treatment and disposal - Requirements and recommendations for the operation of anaerobic digestion facilities (ISO 19388:2023)

Schlammgewinnung, -verwertung, -behandlung und -beseitigung - Anleitung für den Betrieb anaerober Faulungsanlagen (ISO 19388:2023)

Valorisation, recyclage, traitement et élimination des boues - Exigences et recommandations pour l'exploitation des installations de digestion anaérobie (ISO 19388:2023)

get full document from standards.iteh.ai

Ta slovenski standard je istoveten z: EN ISO 19388:2025

ICS:

13.030.20 Tekoči odpadki. Blato Liquid wastes. Sludge

SIST EN ISO 19388:2026

en,fr,de

Sample Document

get full document from standards.iteh.ai

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 19388

September 2025

ICS 13.030.20

English Version

**Sludge recovery, recycling, treatment and disposal -
Requirements and recommendations for the operation of
anaerobic digestion facilities (ISO 19388:2023)**

Valorisation, recyclage, traitement et élimination des
boues - Exigences et recommandations pour
l'exploitation des installations de digestion anaérobie
(ISO 19388:2023)

Schlammgewinnung, -verwertung, -behandlung und -
beseitigung - Anleitung für den Betrieb anaerober
Faulungsanlagen (ISO 19388:2023)

This European Standard was approved by CEN on 22 September 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

© 2025 CEN All rights of exploitation in any form and by any means reserved
worldwide for CEN national Members.

Ref. No. EN ISO 19388:2025 E

Contents	Page
European foreword.....	3

Sample Document

get full document from standards.iteh.ai

European foreword

The text of ISO 19388:2023 has been prepared by Technical Committee ISO/TC 275 "Sludge recovery, recycling, treatment and disposal" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 19388:2025 by Technical Committee CEN/TC 308 "Characterization and management of sludge" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2026, and conflicting national standards shall be withdrawn at the latest by March 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Endorsement notice

The text of ISO 19388:2023 has been approved by CEN as EN ISO 19388:2025 without any modification.

Sample Document

get full document from standards.iteh.ai

INTERNATIONAL
STANDARD

ISO
19388

First edition
2023-03

**Sludge recovery, recycling, treatment
and disposal — Requirements and
recommendations for the operation of
anaerobic digestion facilities**

*Valorisation, recyclage, traitement et élimination des boues —
Exigences et recommandations pour l'exploitation des installations de
digestion anaérobie*

Sample Document

get full document from standards.iteh.ai



Reference number
ISO 19388:2023(E)

© ISO 2023

Sample Document

get full document from standards.iteh.ai



COPYRIGHT PROTECTED DOCUMENT

© ISO 2023

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

	Page
Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms, definitions and abbreviated terms	1
3.1 Terms and definitions.....	1
3.2 Abbreviated terms.....	3
4 Fundamentals	3
4.1 Boundaries.....	3
4.2 Principle.....	4
4.3 Pre-treatment.....	5
4.3.1 General.....	5
4.3.2 Physical pre-treatment.....	8
4.3.3 Chemical pre-treatment.....	9
4.3.4 Enzymatic hydrolysis.....	9
4.4 Digester.....	9
4.4.1 Shape.....	9
4.4.2 Configurations.....	10
4.4.3 Mixing system.....	11
4.4.4 Heating system.....	14
4.4.5 Operating temperature.....	14
4.4.6 Line description.....	14
5 Digestion performance	15
5.1 Feedstock composition.....	15
5.2 Feeding characterization.....	15
5.3 Evaluation of the potential production of methane.....	16
5.4 Assessment of foaming risks.....	19
5.5 Rheological properties.....	20
5.6 Prediction of biogas quality.....	20
6 Operating performance	21
6.1 Pre-treatment.....	21
6.1.1 General.....	21
6.1.2 Shock loading or digester over-loading.....	22
6.1.3 Inadequate or excessive heating.....	22
6.1.4 Commissioning, start-up.....	22
6.1.5 Mixing efficiency and hydraulic retention time.....	24
6.1.6 Gas system.....	25
6.1.7 Gas monitoring.....	26
6.1.8 CH ₄ production.....	26
6.1.9 Process monitoring.....	26
6.1.10 Return liquors.....	27
6.2 Digestate quality and characteristics.....	27
6.2.1 Process efficiency.....	27
6.2.2 Dewaterability.....	28
6.2.3 Biogas quality.....	28
6.2.4 Biogas quantity.....	28
6.2.5 Biogas conditioning.....	29
7 Process safety — Trouble shooting	30
7.1 Pressure control.....	30
7.2 Stop of CHP machines.....	30
7.3 Odour management.....	30
7.4 Foaming.....	30

ISO 19388:2023(E)

7.5	Corrosion.....	31
7.6	Struvite deposits.....	31
7.7	Sand and grit removal.....	31
Annex A (informative) Stabilization of sludge.....		32
Annex B (informative) Chemical parameters of ammonium — pKa values of NH₃/NH₄⁺		35
Bibliography.....		36

Sample Document

get full document from standards.iteh.ai

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 275, *Sludge recovery, recycling, treatment and disposal*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

ISO 19388:2023(E)

Introduction

Anaerobic digestion of sewage treatment plant sludge is an increasing market at world scale. It presents advantages for sludge treatment in terms of sludge volume decrease, organic matter recycling and energy recovery.

Standardization of conditions of operation is therefore a main issue to ensure an efficient development of anaerobic digestion treatment. Anaerobic digestion process is subject to appropriate safety measures because it can represent many risks. Safety parameters are included in risks analyses (e.g. HAZOP).

Therefore, the objectives of this document are:

- to reduce volatile solids, mitigate odours production and generate biogas;
- to obtain good process stability and performance;
- to maximize qualities of by-products: digestate quality, biogas quality for different uses (injection of upgraded biogas into the gas grid, liquefied storage, fuel reuse, electricity and heat production);
- to perform safe and reliable operation: industrial safety for piping and automatism network and biogas equipment is in particular an important issue;
- to reduce emission of greenhouse gasses, especially of methane.

Anaerobic stabilization does not mean sludge sanitization: pathogens reduction is limited to 1 log to 3 logs. Higher reduction can only be obtained with specific conditions of temperature and residence time which are not discussed in this document.

Sample Document

get full document from standards.iteh.ai

Sludge recovery, recycling, treatment and disposal — Requirements and recommendations for the operation of anaerobic digestion facilities

1 Scope

This document establishes requirements and recommendations for the operation of the anaerobic digestion of sludge in order to support safe and sufficient operation of anaerobic digestion facilities to produce sufficient biogas and control by-products qualities.

In particular, conditions to optimize mixing within the reactor and appropriate control systems management for safe and reliable operation are described in this document. Performance of the processes in terms of biogas and digestate production are presented depending on type of technologies available on the market. Blending sludge with waste (co-substrate) and mixing the sludge with organic wastes to increase digester loading are also considered.

This document is applicable to decision-makers and operators in charge of an anaerobic digestion system.

2 Normative references

There are no normative references in this document.

3 Terms, definitions and abbreviated terms

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1 Terms and definitions

3.1.1

acetoclastic methanogenic microorganism

anaerobic microorganism which use acetate as a main substrate

3.1.2

anaerobic digestion

anaerobic process which achieves two equally important functions, the anaerobic stabilization of substrate and the production of energy through conversion of substrate into biogas

3.1.3

biochemical methane potential

BMP

volume of methane generated during the sample degradation referred to the mass of the sample of biosolid and expressed in normal conditions of temperature (0 °C) and pressure (1 013 hPa)

ISO 19388:2023(E)

3.1.4

digestate

digested sludge

remaining effluent from the anaerobic digestion process including solid fraction and liquid fraction

[SOURCE: ISO 20675:2018, 3.19]

3.1.5

digester gas

biogas

gas mixture generated during anaerobic digestion consisting mainly of methane and carbon dioxide

3.1.6

feeding

process of adding substrate into an anaerobic digester

3.1.7

hydrolysis

biological, chemical, thermal or physical transformation of solid chemical oxygen demand into dissolved chemical oxygen demand by reaction with water

3.1.8

phase

distinct metabolic pathways

EXAMPLE Two-phase digestion: hydrolysis/acidogenesis followed by acetogenic/methogenic.

3.1.9

readily degradable substance

substance which is easily and completely degradable by microorganisms

3.1.10

sludge age

solids retention time in a reactor

Note 1 to entry: The common unit is d.

3.1.11

stabilization

process in which organic substances are converted to materials that are not biodegradable or are slowly biodegradable

3.1.12

stage

consecutive part of a process

EXAMPLE Two-stage digester, i.e. a primary digester followed by secondary digester for completing processes.

3.1.13

substrate

feedstock containing degradable organic components

3.1.14

volumetric organic load

mass of substrate, measured as total solids, volatile solids, biochemical oxygen demand or chemical oxygen demand, fed per digester volume and day

3.2 Abbreviated terms

ATU	allylthiourea assay
BMP	biochemical methane potential
BOD	biochemical oxygen demand
CAPEX	capital expenditure
CHP	combined heat and power
COD	chemical oxygen demand
ECP	extracellular polymer
FOG	fats, oils and greases
HRT	hydraulic retention time
ITHP	intermediate thermal hydrolysis process
OUR	oxygen uptake rate
OPEX	operational expenditure
SOUR	specific oxygen uptake rate
SRT	solids retention time
TS	total solids
VFA	volatile fatty acids
VS	volatile solids

4 Fundamentals

4.1 Boundaries

[Figure 1](#) describes the system configuration of the anaerobic digestion. In this document, the focus is oriented on anaerobic digester operation and pre-treatments.

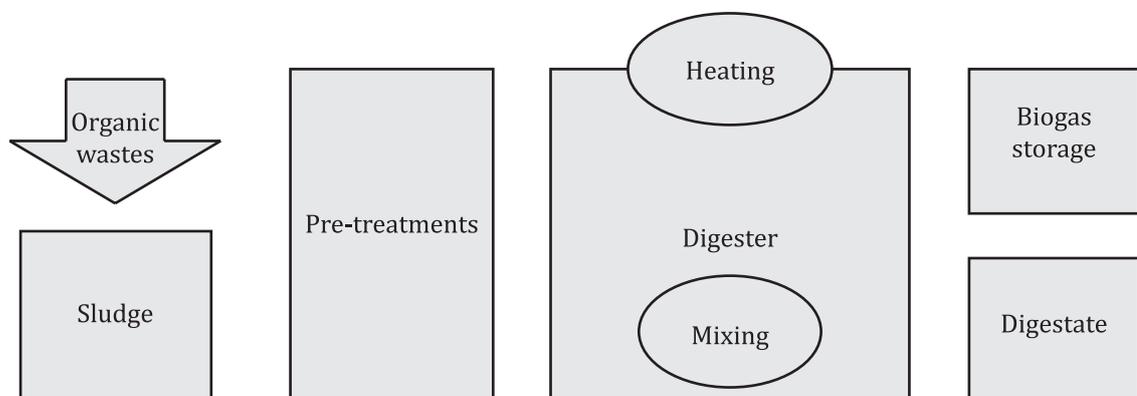


Figure 1 — Typical system configuration of anaerobic digestion